## Title 40 CFR Part 191 Subparts B and C Compliance Recertification Application 2019 for the Waste Isolation Pilot Plant

### Appendix AUD-2019 Audits and Surveillances



## **United States Department of Energy Waste Isolation Pilot Plant**

Carlsbad Field Office Carlsbad, New Mexico

# Compliance Recertification Application 2019 Appendix AUD

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### Acronyms and Abbreviations

А	audit
AK	acceptable knowledge
AMWTP	Advanced Mixed Waste Treatment Project
ANL	Argonne National Laboratory
AR/VR	Approval Request/Variance Request
ASME	American Society of Mechanical Engineers
BOK	Basis of Knowledge
CAP	corrective action plan
CAQ	condition adverse to quality
CAR	corrective action report
CAST	CAST Specialty Transportation, Inc.
CBFO	Carlsbad Field Office
ССР	Central Characterization Program
CEMRC	Carlsbad Environmental Monitoring and Research Center
CFR	Code of Federal Regulations
CGID	Commercial Grade Item Dedication
СН	contact-handled
CH-TRU	contact-handled transuranic
CMR	Central Monitoring Room
CMS	Central Monitoring System
СРР	Centralized Procurement Program
CRA	Compliance Recertification Application
DOE	U.S. Department of Energy
DOT	U.S. Department of Transportation
DSA	Documented Safety Analyses
DTC	dose-to-curie
EM	DOE Environmental Management
FAT	functional acceptance testing
GSTR	Generator Site Technical Review
HSG	headspace gas
Ι	indeterminate

ICE	Issue Collection and Evaluation
IE	Intermountain Electric
INL	Idaho National Laboratory
IVP	Interim Ventilation Project
IVS	interim ventilation system
JON	Judgement of Need
LANL	Los Alamos National Laboratory
LANL-CO	Los Alamos National Laboratory – Carlsbad Operations
Μ	marginal
M&TE	measuring and test equipment
MP	management procedure
N/A	not applicable
NABC	Nondestructive Assay Box Counter
NCR	nonconformance report
NDA	nondestructive assay
NESHAP	National Emission Standards for Hazardous Air Pollutants
NFT/EPD	Nuclear Filter Technology-Engineered Products Division
NQA	nuclear quality assurance
NTP	National TRU Program
NWP	Nuclear Waste Partnership LLC
ORNL	Oak Ridge National Laboratory
PDP	Performance Demonstration Program
Permit	WIPP Hazardous Waste Facility Permit
PERT	Procurement Evaluation and Re-Engineering Team
PP	procurement package
QA	quality assurance
QAPD	Quality Assurance Program Document
QSL	Qualified Supplier List
RADCON	Radiological Control
RCRA	Resource Conservation and Recovery Act
RES	Regulatory and Environmental Services
RH	remote-handled
RH-TRU	remote-handled transuranic

RJR	RJR Engineering P.C.
RL	Hanford-Richland
RTR	real-time radiography
S	satisfactory; surveillance
SCG	Summary Category Group
S/CI	Suspect/Counterfeit Items
SNL	Sandia National Laboratories
SNL/CPG	Sandia National Laboratories/Carlsbad Programs Group
SQA	software quality assurance
SRS	Savannah River Site
SVS	supplemental ventilation system
SWB	standard waste box
TRANSCOM	Transportation Tracking and Communication
TRU	transuranic
TRUPACT-II	Transuranic Package Transporter-II
TRUPACT-III	Transuranic Package Transporter-III
U	unsatisfactory
URS	Universal Research Services Corporation
VE	visual examination
VOC	volatile organic compound
VS	Visionary Solutions, LLC
WAC	Waste Acceptance Criteria
WAP	Waste Analysis Plan
WCPIP	Waste Characterization Program Implementation Plan
WCRRF	Waste Characterization, Reduction, and Repackaging Facility
WCS	Waste Control Specialists
WDS	Waste Data System
WHB	Waste Handling Building
WIPP	Waste Isolation Pilot Plant
WWIS	WIPP Waste Information System

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### **AUD-1.0 Introduction**

This appendix to the 2019 Compliance Recertification Application (CRA-2019) summarizes assessments (i.e., audits and surveillances) performed to evaluate the adequacy and implementation of Waste Isolation Pilot Plant (WIPP) participant organizations' quality assurance (QA) programs, as well as compliance with DOE/CBFO-94-1012, Carlsbad Field Office (CBFO) *Quality Assurance Program Document* (QAPD) (U.S. DOE 2010, 2015, 2017) and the WIPP Hazardous Waste Facility Permit (Permit) (<u>NM4890139088-TSDF</u>). The basis of the CBFO QA program is to demonstrate compliance with the requirements of 40 CFR 194.22.

There are 13 tables, Tables AUD-1 through AUD-13, in this appendix that provide a summary of the assessments carried out from the CRA-2014 data cut-off date (December 31, 2012) to January 8, 2018, and supplements the information contained in the CRA-2014 (U.S. DOE 2014). Some assessments were performed prior to the end of the Appendix AUD-2014 reporting period; however, the assessments were not considered complete until the final report was finished and associated regulatory approvals (if required) were obtained.

The following organizations were assessed: Idaho National Laboratory (INL) and INL Analytical Laboratories; Los Alamos National Laboratory (LANL); Los Alamos National Laboratory – Carlsbad Operations (LANL-CO); Hanford-Richland Site; Nuclear Waste Partnership LLC (NWP); Sandia National Laboratories – Carlsbad Programs Group (SNL/CPG); Savannah River Site (SRS); the U.S. Department of Energy (DOE) CBFO; Oak Ridge National Laboratory (ORNL); Advanced Mixed Waste Treatment Project (AMWTP); Argonne National Laboratory (ANL); Sandia National Laboratories (SNL); and suppliers performing quality-affecting work.

Results of the assessment normally determine the adequacy, implementation, and effectiveness of the organization's QA program. Adequacy addresses the migration of requirements from upper-tier program documents into implementing procedures. Implementation refers to the manner in which an organization applies the requirements of its QA program and of the QAPD to the activities performed. Effectiveness addresses whether the controls established in the implementing procedures produce the desired results or end products. All assessments were performed to the requirements in place at the time of the activity.

The summary tables identify the organization assessed, assessment number, assessment scope, and assessment results. Assessment results are expressed as "satisfactory" (S), "marginal" (M), "unsatisfactory" (U), "not applicable" (N/A), or "indeterminate" (I) for the three factors considered during an assessment (adequacy, implementation, and effectiveness). Assessments may also identify conditions adverse to quality (CAQs) resulting in the issuance of corrective action reports (CARs), deficiencies corrected and verified prior to the end of the assessments, and/or observations and recommendations that should be communicated to the assessed organization. The summary tables only list CAQs with CARs by their CAR numbers. Most of these CARs have been closed. A brief description of the CAQ is included in the summary table for the few CARs that have not been resolved (i.e., open CARs) by January 8, 2018.

For assessments resulting in findings of M, U, and/or I, decisions are applied to address the concerns, issues, or CAQs identified until a satisfactory (S) result is achieved. Assessment findings of M, U, and I at transuranic (TRU) waste sites can be corrected or satisfactorily

addressed and verified through subsequent audits, surveillances, CARs, or other means prior to initial certification or continued certification for shipping waste to the WIPP.

Only those CBFO assessment activities directly related to 40 CFR Parts 191 (U.S. EPA 1993) and 194 (U.S. EPA 1996) are included in this appendix. Additional CBFO assessments are performed in other critical areas that affect 40 CFR Parts 191 and 194, and are included in this CRA-2019. The critical areas include areas necessary to provide adequate protection to public, workers, and the environment. In addition, each participant organization performs internal assessments of its own activities.

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
INL	A-13-18	06/03 – 06/06/13	Evaluated continued adequacy, implementation and effectiveness of technical and QA elements as they relate to the Permit for characterization and certification of contact-handled (CH) Summary Category Groups (SCGs) S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and remote-handled (RH) SCGs S3000 homogenous solids waste and S5000 debris waste.	SSSSThe defined QA program was satisfactorily implemented in accordance with the Permit, CBFO QAPD, contract, and statement of work, as well as the INL implementing procedures. Technical areas evaluated were adequate, satisfactorily implemented, and effective.		
INL Analytical Labs	A-13-19	07/09 – 07/11/13	Evaluated continued adequacy, implementation and effectiveness of INL Analytical Labs TRU waste characterization activities performed under the Central Characterization Program (CCP). Activities evaluated included headspace gas (HSG) analysis of SCG S5000 debris wastes; analysis of S3000 homogeneous solids and S4000 soils/gravel; generation-level data verification and validation of S3000 homogeneous solids, S4000 soils/gravel, and S5000 debris wastes; and SUMMA® canister preparation and certification for use by other generator sites.	S         S           The defined QA program was satisfactorily implemented in accordance with the CBFO QAPD, and the INL Analytical Labs implementing procedures. Technical areas evaluated were adequate, satisfactorily implemented, and effective. This audit was considered to be a close-out audit of the laboratory facilities for HSG and Solids analysis at the INL.		
INL	A-14-18	06/03 – 06/05/14	Evaluated continued adequacy, implementation and effectiveness of technical and QA elements as they relate to the Permit for characterization and certification of CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCGs S3000 homogenous solids waste and S5000 debris waste.	SSSSThe defined QA program was satisfactorily implemented accordance with the Permit, CBFO QAPD, contract, and statement of work, as well as the INL implementing procedures. Technical areas evaluated were adequate, satisfactorily implemented, and effective.The audit team identified three CAQs resulting in the issuance of three CARs: 14-044, 14-046, and 14-047.		y implemented in , contract, and ementing re adequate, lting in the

#### Table AUD-1. Idaho National Laboratory and INL Analytical Labs Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
INL	A-15-18	06/16 -		S	S	S
		06/18/15	effectiveness of technical and QA elements as they relate to the Permit for characterization and certification of SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCGs S3000 homogenous solids waste and S5000 debris waste.	The defined QA prog accordance with the P statement of work, as procedures. Technica satisfactorily implement The audit team identition of CAR 15-050.	Permit, CBFO QAPD, well as the INL impl al areas evaluated wer ented, and effective.	, contract, and ementing re adequate,
INL	A-16-18	06/14 -	Evaluated continued adequacy, implementation, and	S	S	S
		06/16/16	effectiveness of technical and QA elements as they relate to the Permit for characterization and certification of SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCGs S3000 homogenous solids waste and S5000 debris waste.	The defined QA program was satisfactorily implemented in accordance with the Permit, CBFO QAPD, contract, and statement of work, as well as the INL implementing procedures. Technical areas evaluated were adequate, satisfactorily implemented, and effective. The audit team identified one CAQ resulting in the issuance of CAR 16-045.		
INL	A-17-23	06/13 -	Evaluated continued adequacy, implementation, and	S	Ι	Ι
		06/15/17	effectiveness of technical and QA elements as they relate to the Permit for characterization and certification of SCG S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCGs S3000 homogenous solids waste and S5000 debris waste.	accordance with the P statement of work, as procedures. Technica satisfactorily impleme CBFO has not provid (BOK) documents, as WIPP Documented Si was unable to verify f acceptable knowledge 3122, Transuranic Wa Isolation Pilot Plant ( activities; therefore, b System (WWIS)/Was indeterminate (I).	sulting in the issuance of CAR 17-036 was	

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
INL Analytical Labs	S-13-17	01/09 – 01/10/13	Evaluated the operability, implementation and effectiveness of the Gas Chromatography Unit 7 instrument procedures for detection of non- halogenated volatile organic compounds supporting SCG S3000 solids and S4000 soils/gravel waste relative to the requirements of the Permit.	SSSSThe defined QA program was satisfactorily implemented in accordance with the Permit, CBFO QAPD, and the INL Analytical Labs implementing procedures for non- halogenated volatile organic compounds using the Gas Chromatography Unit 7. Technical areas evaluated were adequate, satisfactorily implemented, and effective.		
INL	S-13-19	01/24/13	Evaluated the implementation and effectiveness of policies, plans, and procedures related to the Accelerated Retrieval Project V Visual Examination Technique of CH SCG S3114 homogenous solids waste performed at INL by the CCP.	SSSThe INL/CCP Accelerated Retrieval Project visual examination (VE) activities were considered to be adequate satisfactorily implemented, and effective.		
INL	S-17-30	03/21 – 03/31/17	Evaluated the INL/CCP preparation to ship INL/CCP Waste Stream ID-RF-S3114 (SCG S3000) for compliance to the WIPP DSA, Revision 5b, and the WAC, Revision 8, Appendix I. This audit also addressed Corrective Action Plan (CAP) for WA- 1.PRE CAP, developed in response to issues DOE-2- PreShip 1 as identified in the Office of Environmental Management (EM) Management Assessment Report for the Resumption of the National Transuranic Waste Program issued in March 2017.	S Activities associated v ID-RF-S3114 were co implemented, and effe	onsidered to be satisfa	actorily

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL	A-13-23	07/23 – 07/25/13	Evaluated the continued adequacy, implementation, and effectiveness of LANL TRU waste characterization and transportation activities for CH SCG S3000 homogeneous solids, SCG S4000 soils/gravel waste and S5000 debris wastes performed for LANL by NWP/CCP relative to the requirements detailed in the Permit, CBFO QAPD, and other upper-tier requirement documents.	SSSThe defined QA program was satisfactorily implemented in accordance with the Permit, CBFO QAPD, and requirement documents. Technical areas evaluated were adequate, satisfactorily implemented, and effective for compliance with the Permit.One CAQ resulting in the issuance of CAR 13-051 was identified during the audit.		
LANL	A-14-19	08/19 – 08/21/14	Evaluated the continued adequacy, implementation, and effectiveness of LANL TRU waste characterization and transportation activities for S4000 soils/gravel waste and S5000 debris waste, performed for LANL by NWP/CCP relative to the requirements detailed in the Permit, CBFO QAPD, and other upper-tier requirement documents. SCG S3000 waste was not evaluated during this audit because the characterization activities associated with TRU waste disposition of SCG S3000 and all waste processed at the Waste Characterization, Reduction, and Repackaging Facility (WCRRF) were suspended by CBFO (Memorandum CBFO:NTP:JRS:MAG:14-1947, dated July 16, 2014). Upon completion of the investigation and the implementation of required corrective actions, the CBFO will conduct an audit to re-evaluate SCG S3000 waste characterization activities at LANL/CCP.	accordance with the documents. Technology		

Table AUD-2. Los Alamos National Laboratory Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL	A-15-21	09/01 – 09/03/15	Evaluated the continued adequacy, implementation, and effectiveness of LANL TRU waste characterization and transportation activities for S4000 soils/gravel waste and S5000 debris waste, performed for LANL by NWP/CCP relative to the requirements detailed in the Permit, CBFO QAPD, and other upper-tier requirement documents. Waste characterization processes for SCG S3000 waste at the WCRRF have been suspended since the previous audit (A-14-19).	SSSSThe defined QA program was satisfactorily implemented accordance with the Permit, CBFO QAPD, and requirement documents. Technical areas evaluated were adequate, satisfactorily implemented, and effective for compliance with the Permit.One CAQ resulting in the issuance of CAR 15-063 was identified during the audit.		
LANL	A-16-19	05/17 – 05/19/16	Evaluated the continued adequacy, implementation, and effectiveness of LANL TRU waste characterization and transportation activities for S4000 soils/gravel waste and S5000 debris waste, performed for LANL by NWP/CCP relative to the requirements detailed in the Permit, CBFO QAPD, and other upper-tier requirement documents. Waste characterization processes for SCG S3000 waste at the WCRRF have been suspended since the previous audit (A-15-21).	SSThe defined QA program was satisfactorily implemented in accordance with the Permit, CBFO QAPD, and requirement documents. Technical areas evaluated were adequate, satisfactorily implemented, and effective for compliance with the Permit.		
LANL	A-17-17	05/16 – 05/18/17	Evaluated the continued adequacy, implementation, and effectiveness of LANL TRU waste characterization and transportation activities for S4000 soils/gravel waste and S5000 debris waste, performed for LANL by NWP/CCP relative to the requirements detailed in the Permit, CBFO QAPD, and other upper-tier requirement documents. Waste characterization processes for SCG S3000 waste at the WCRRF have been suspended since the previous audit (A-16-19).	accordance with the documents. Techni satisfactorily implies with the Permit.	he Permit, CBFO QA nical areas evaluated emented, and effectiv g in the issuance of C	ve for compliance

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL	S-13-18	01/10/13	Evaluated the implementation and effectiveness of LANL/CCP solids sampling and analysis activities related to the characterization of CH SCG S4000 soils/gravel waste to provide a basis for initial approval. During LANL/CCP Recertification Audit A-12-12, the CBFO Office of the National TRU Program (NTP) requested an initial audit of the S4000 characterization and certification process. At the conclusion of that audit, the audit team was unable to recommend approval of the process on the basis that LANL/CCP could not provide completed sampling and analytical batch data reports for the team's review. All other LANL/CCP processes relating to the characterization of S4000 waste were deemed adequate during Audit A-12-12.	SSSSThe surveillance team has reviewed the documentation supporting sampling and analysis activities, as well as final characterization of S4000 waste, and found them to be adequate, satisfactorily implemented and effective. Therefore, it was recommended that LANL/CCP be approved for the characterization of CH SCG S4000 soils/gravel waste as requested by NTP.		
LANL	S-13-29	06/12/13	Evaluated and observed the Canberra Industries nondestructive assay (NDA) Mobile In-Situ Object Counting System Large Container Counter system and related processes for the characterization of contact-handled transuranic (CH-TRU) waste in 55- gallon drums, standard waste boxes (SWBs), and corrugated metal boxes, in support of initial certification.	TRU SCG S3000 SWBs, and corrug Object Counting S using the equipme to the measuremen established for con satisfactory in the	S ties related to the cha and S5000 wastes in ated metal boxes on system Large Contair nt and procedures ex nt controls in place, a npliance with upper- implementation of th hieving the desired re	55-gallon drums, the Mobile In-Situ er Counter system amined and subject re adequately tier requirements, ese requirements,
LANL	S-14-22	04/02 – 04/03/14	Evaluated the adequacy, implementation, and effectiveness of the LANL/CCP transportation activities that direct CH-TRU waste payload building, Transuranic Package Transporter-II (TRUPACT-II) loading and maintenance activities, and shipment of TRUPACT-IIs to Waste Control Specialists (WCS) from LANL.		S eam determined that t uate, satisfactorily in	

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL	S-14-44	08/26 – 08/27/14	Evaluated the NDA processes and associated equipment used by the NWP/CCP at the LANL for the characterization of CH-TRU SCGs S4000 soils/gravel and S5000 debris wastes, excluding wastes processed through the WCRRF. SCG S3000 waste was not evaluated during this surveillance because the characterization activities associated with TRU waste disposition of SCG S3000 and all waste processed at the WCRRF were suspended (Memorandum CBFO:NTP:JRS:MAG:14-1947, dated July 16, 2014).	SSSSThe results of the surveillance indicate that the LANL/CCP activities related to NDA for the characterization of CH- TRU SCGs S4000 and S5000 wastes using the equipment and procedures examined and subject to the measurement controls in place are adequately established for compliance with upper-tier requirements, satisfactory in the implementation of these requirements, and effective in achieving the desired results.		
LANL	S-17-34	04/24 – 04/26/17	The surveillance team evaluated LANL/CCP preparations to ship waste from LANL/CCP Waste Stream LA-MHD01.001 (SCG S5000) for compliance with the WIPP DSA, section 18.8, and, the WAC, Appendix I. This activity is performed to evaluate shipment readiness of specific waste containers stored at WCS in the Container Storage Building for compliance with upper-tier requirements.	SSSSThe surveillance team concluded that the applicable requirements of the CBFO QAPD, the WAC, WIPP DSA, CCP-TP-201, Verification of Shipping Criteria and Emplacement Criteria, and related QA and technical implementing procedures specific to LA-MHD01.001 waste containers stored at WCS identified in the surveillance report have been met. At this time, all necessary requirements for the completion of CCP-TP-201 Attachment 1 have been met except for the requirement for receipt of CBFO written approval to ship the waste stream or sub-population. After the written approval from CBFO to ship the specific LA-MHD01.001 containers stored at WCS is received, CCP-TP-201 Attachment 1 – SPM Previously Certified Waste Shipping Criteria Review Checklist can be completed, releasing the specific LA- MHD01.001 waste to be shipped from WCS to the WIPP.		
LANL	S-18-18	10/11 – 10/12/17	Verified the implementation and effectiveness of the NWP/CCP management assessment of the remediation of nitrate salts at the LANL WCRRF, with respect to the requirements of the current CBFO QAPD.	assessment process salts campaign per satisfactorily estab upper-tier requirer	S eam concluded that the s, related to the reme formed at the LANL plished for compliance ments, implementatio hieving the desired r	diation of nitrate WCRRF, is e with applicable n is acceptable, and

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL	S-18-21	10/31 – 11/06/17	Evaluated LANL/CCP preparations to ship waste from LANL/CCP waste stream LA-OS-00-01.001 (SCG S5000) to the WIPP. This surveillance evaluated shipment readiness of LA-OS-00-01.001 waste containers stored at LANL for compliance with upper-tier requirements, including the WIPP DSA, section 18.8, and the WAC, Revision 8, Appendices H (H.5) and I. The surveillance also	S The surveillance to requirements of th related QA and teo to LA-OS-00-01.0	S eam concluded that tl e CBFO QAPD, WA chnical implementing	C, WIPP DSA, and procedures specific stored at LANL have
			evaluated the approval of the enhanced AK requirements by the CBFO NTP.			

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL-CO	A-13-10	03/26 – 03/28/13	Evaluated adequacy, effectiveness, and implementation of requirements in the LANL- CO/Carlsbad Environmental Monitoring and Research Center (CEMRC) Interface Document, LANL-CO QA program, and LANL-CO implementing procedures.	SSSSThe defined QA program was satisfactorily implemented in accordance with the CBFO QAPD, and the LANL- CO/CEMRC implementing procedures. Technical areas evaluated were adequate, satisfactorily implemented, and effective. Three CAQs resulting in the issuance of CARs 13-017, 13-018, and 13-019 were identified during the audit		
LANL-CO	1 ,			S	S	S
		04/06/14	implementation of requirements in the LANL- CO/CEMRC Interface Document, LANL-CO QA program, and LANL-CO implementing procedures.	The defined QA prog accordance with the O CO/CEMRC implem evaluated were adequ effective. One CAQ 024 was identified du	e LANL- echnical areas plemented, and	
LANL-CO	A-15-13	-	Evaluated continued adequacy, effectiveness, and	S	S	S
		03/11/15	implementation of requirements in the LANL- CO/CEMRC Interface Document, LANL-CO QA program, and LANL-CO implementing procedures.	The defined QA prog accordance with the O CO/CEMRC implem evaluated were adequ effective. The audit corrected during the a	CBFO QAPD, and the enting procedures. T nate, satisfactorily imp team identified one C	e LANL- echnical areas plemented, and
LANL-CO	A-16-10	03/01 -	Evaluated continued adequacy, effectiveness, and	S	S	S
		03/03/16	implementation of requirements in the LANL- CO/CEMRC Interface Document, LANL-CO QA program, and LANL-CO implementing procedures.	The defined QA program was satisfactorily implemented in accordance with the CBFO QAPD, and the LANL- CO/CEMRC implementing procedures. Technical areas evaluated were adequate, satisfactorily implemented, and effective.		

#### Table AUD-3. Los Alamos National Laboratory – Carlsbad Operations Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
LANL-CO	A-17-14		Evaluated continued adequacy, effectiveness, and implementation of requirements in the LANL- CO/CEMRC Interface Document, LANL-CO QA program, and LANL-CO implementing procedures.	S The defined QA prog accordance with the O CO/CEMRC implem evaluated were adequ effective.	CBFO QAPD, and the enting procedures. T	e LANL- echnical areas

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
Hanford- Richland (RL)	A-13-15	05/14 – 05/16/13	Evaluated the continued adequacy, implementation, and effectiveness of the Hanford/CCP TRU waste characterization activities for SCG S3000 homogeneous solids and S5000 debris waste to verify compliance with the applicable requirements of the Permit, the CBFO QAPD, and other requirement documents. Hanford/CCP suspended waste characterization activities at the end of September 2011 due to funding issue. No new containers of waste were introduced into the characterization process after September 2011.	IIISince Hanford/CCP suspended waste characterization activities at the Hanford Site, the audit team was unable to evaluate HSG sampling, real-time radiography (RTR), VE, and NDA characterization activities in the field to determine the implementation and effectiveness of characterization procedures, or to verify personnel and equipment were available to continue characterization activities. The results of this audit have confirmed that CCP operations at the Hanford Site continue to be in a state of suspension. For this reason, the adequacy, implementation, and effectiveness of all aspects of the Hanford/CCP waste characterization activities continue to be indeterminate		
RL	A-14-16	05/20 – 05/21/14	Evaluated the continued adequacy, implementation, and effectiveness of the Hanford/CCP TRU waste characterization activities for SCG S3000 homogeneous solids and S5000 debris waste to verify compliance with the applicable requirements of the Permit, the CBFO QAPD, and other requirement documents. Hanford/CCP waste characterization activities have been suspended, and no characterization activities have occurred since Audit A-13-15, conducted on May 14-16, 2013.	IIISince Hanford/CCP suspended waste characterization activities at the Hanford Site, the audit team was unable to evaluate HSG sampling, RTR, VE, and NDA characterization activities in the field to determine the implementation and effectiveness of characterization procedures, or to verify personnel and equipment were available to continue characterization activities. The results of this audit have confirmed that CCP operations at the Hanford Site continue to be in a state of suspension. For this reason, the adequacy, implementation, and effectiveness of all aspects of the Hanford/CCP waste characterization activities continue to be indeterminate.		

Table AUD-4. Hanford-Richland Site Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
RL	A-15-19	06/23 – 06/25/15	Evaluated the continued adequacy, implementation, and effectiveness of the Hanford/CCP TRU waste characterization activities for SCG S3000 homogeneous solids and S5000 debris waste to verify compliance with the applicable requirements of the Permit, the CBFO QAPD, and other requirement documents. Hanford/CCP waste characterization activities have been suspended, and no characterization activities have occurred since Audit A-14-16, conducted on May 20-21, 2014.	IIISince Hanford/CCP suspended waste characterization activities at the Hanford Site, the audit team was unable to evaluate HSG sampling, RTR, VE, and NDA characterization activities in the field to determine the implementation and effectiveness of characterization procedures, or to verify personnel and equipment were available to continue characterization activities. The results of this audit have confirmed that CCP operations at the Hanford Site continue to be in a state of suspension. For this reason, the adequacy, implementation, and effectiveness of all aspects of the Hanford/CCP waste characterization activities continue to be indeterminate.		
RL	A-16-11	05/31 – 06/01/16	Evaluated the continued adequacy, implementation, and effectiveness of the Hanford/CCP TRU waste characterization activities for SCG S3000 homogeneous solids and S5000 debris waste to verify compliance with the applicable requirements of the Permit, the CBFO QAPD, and other requirement documents. Hanford/CCP waste characterization activities have been suspended, and no characterization activities have occurred since Audit A-15-19, conducted on June 23-26, 2015.	IIISince Hanford/CCP suspended waste characterization activities at the Hanford Site, the audit team was unable to evaluate HSG sampling, RTR, VE, and NDA characterization activities in the field to determine the implementation and effectiveness of characterization procedures, or to verify personnel and equipment were available to continue characterization activities. The results of this audit have confirmed that CCP operations at the Hanford Site continue to be in a state of suspension. For this reason, the adequacy, implementation, and effectiveness of all aspects of the Hanford/CCP waste characterization activities continue to be indeterminate.		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
RL	A-17-20	04/26 – 04/27/17	Evaluated the continued adequacy, implementation, and effectiveness of the Hanford/CCP TRU waste characterization activities for SCG S3000 homogeneous solids and S5000 debris waste to verify compliance with the applicable requirements of the Permit, the CBFO QAPD, and other requirement documents. Hanford/CCP waste characterization activities have been suspended, and no characterization activities have occurred since Audit A-16-11, conducted on May 31- June 01, 2016.	I Since Hanford/CCP sus activities at the Hanford evaluate HSG sampling characterization activiti implementation and eff procedures, or to verify available to continue ch of this audit have confin Hanford Site continue t reason, the adequacy, in all aspects of the Hanford activities continue to be	A Site, the audit team s, RTR, VE, and NDA es in the field to dete ectiveness of charact personnel and equip haracterization activit rmed that CCP opera o be in a state of susp nplementation, and e rd/CCP waste charac	was unable to A rmine the erization ment were ies. The results tions at the bension. For this ffectiveness of

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
NWP	A-13-06	03/12 -	Evaluated the adequacy, implementation, and	S	S	S	
		03/14/13	effectiveness of NWP plans and procedures related to QA and technical activities for the Waste- handling Operations Program of TRU waste at the WIPP.	The audit team concluded that overall, the NWP Waste- handling Operations Program continues to adequately address applicable upper-tier requirements and remains satisfactorily implemented and effective.			
				One CAQ resulting in identified during the ar		13-014 was	
NWP	A-13-11 04/16 -		Evaluated the sustained adequacy, implementation,	S	S	S	
		04/18/13 and effectiveness of the NWP/CCP QA program established for controlling quality-affecting activities associated with CCP characterization and certification of TRU waste destined for disposal at the WIPP.				upper-tier	
				Three CAQs were iden issuance of CARs 13-0			
NWP	A-13-14	04/30 -	Evaluated the adequacy, implementation, and	S	S	S	
		05/02/13	effectiveness of the NWP QA program related to NQA-1-1989 Criteria 1 through 9 of the American Society of Mechanical Engineers (ASME) NQA-1- 1989 Edition, <i>Quality Assurance Program</i> <i>Requirements for Nuclear Facilities</i> (NQA-1- 1989), and the corresponding sections of the CREO OAPD	The audit team concluded that overall, the NWP QA program, as related to Criteria 1 through 9 of the NQA-1- 1989, was adequately established for compliance with upper-tier requirements, satisfactory in the implementation of those requirements, and effective in achieving the desir results.			
			CBFO QAPD.	One CAQ resulting in identified during the av		13-031 was	
NWP	A-13-16	04/09 -	Evaluated the adequacy, implementation, and	S	S	S	
	Radiologica	effectiveness of the NWP Dosimetry and Radiological Control (RADCON) Programs and related procedures.	The audit team concluded that overall the NWP programs reviewed adequately address upper-tier requirements, are satisfactorily implemented, and are effective in achieving the desired results.				
		Two CAQs were identified during the au the issuance of CARs 13-027 and 13-023				necessitating	

Table AUD-5. Nuclear Waste Partnership Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	A-13-21	07/09 – 07/11/13	Evaluated the adequacy, implementation, and effectiveness of the CCP in conducting DOE intersite shipments of CH-TRU waste.	SSSThe audit team concluded that the CCP intersite transportation activities evaluated were adequate, satisfactorily implemented, and effective. One CAQ wa identified during the audit resulting in the issuance of CA		rsite quate, Dne CAQ was
NWP	A-14-05	12/03 – 12/05/13	Evaluated the adequacy, implementation, and effectiveness of transportation activities performed by the CCP at LANL, SRS, INL, and Argonne	13-047. S The audit team conclu activities were adequa		
NWP	A-14-06	11/05	National Laboratory-East. Evaluated the continued adequacy,	effective. One CAQ was identified during the audit resulting in the issuance of CAR 14-007.		
	11 14 00	11/07/13	implementation, and effectiveness of the NWP Volatile Organic Compound (VOC)/Hydrogen/Methane Monitoring Program and applicable elements of the NWP QA program.	SSSSThe audit team concluded that the NWPVOC/Hydrogen/Methane Monitoring Program andimplementing procedures, including the applicable QAprogram elements, are adequate in addressing upper-tierrequirements. The audit team also concluded that the NWPprocedures evaluated are satisfactorily implemented andeffective in achieving the desired results.		
NWP	A-14-07	01/28 – 01/30/14	Evaluated continued adequacy, implementation, and effectiveness of NWP QA and technical activities related to calibration of measuring and test equipment (M&TE), as defined in NQA-1- 1989 Criterion 12 and mandatory supplement 12S- 1.	S The audit team conclu Calibration Program c applicable upper-tier r satisfactorily impleme One CAQ was identifi issuance of CAR 14-0	ontinues to adequatel equirements and rem nted and effective. ed during the audit n	y address ains

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	A-14-09	02/04 - 02/19/14	Evaluated the implementation and effectiveness of the NWP Issues Management Processing System, specifically the corrective actions associated with recent transportation-related issues.	S The audit team conclu Management Processing the corrective actions	ng System activities a	associated with
				issues are satisfactorily achieving the desired in Two CAQs were ident	y implemented and en- results.	ffective in
				the issuance of CARs	14-021 and 14-022.	-
NWP	A-14-10	03/25 - 02/27/14	Evaluated the sustained adequacy, implementation,	S	S	S
		03/27/14	and effectiveness of the NWP/CCP QA program established for controlling quality-affecting activities associated with CCP characterization and certification of TRU waste destined for disposal at the WIPP.	The audit team concluded that the NWP/CCP QA program continues to adequately address applicable upper-tier requirements and remains satisfactorily implemented and effective. Seven CAQs were identified during the audit resulting in the issuance of CARs 14-030 to 14-036. The number and nature of the CARs identified were individual and collectively evaluated and determined not to negativel affect the overall adequacy of the implementation of the NWP/CCP QA Program.		upper-tier plemented and ing the audit o 14-036. The were individually not to negatively
NWP	A-15-03	10/21 -	Evaluated the continued adequacy,	S	S	S
		10/23/14	implementation, and effectiveness of the NWP Monitoring Programs and applicable elements of the NWP QA program related to implementation of program procedures and monitoring program activities.	The audit team concluded that the NWP Monitoring Programs and implementing procedures evaluated, including the applicable QA program elements, are adequate in addressing upper-tier requirements. The audit team also concluded that the NWP procedures evaluated a satisfactorily implemented and effective in achieving the desired results for an environmental monitoring program.		aluated, ents, are ents. The audit res evaluated are achieving the

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
NWP	A-15-04	06/23 – 06/25/15	<ul> <li>effectiveness of QA and technical activities related to the Records Management Program at the WIPP Records Archive building and performed by contractors to NWP, Technical and Field Engineering and a sub-contractor (Iron Mountain).</li> </ul>	S The audit team conclu Management Program			
				compliance with applicable upper-tier requirements, the number and nature of the concerns identified suggest that the degree of implementation is marginally acceptable.			
					identified during the audit which resulted in six CARs (15-052 to 15-057).		
NWP	A-15-05		Evaluated the continued adequacy,	S	S	S	
		01/29/15	implementation, and effectiveness of the NWP/Regulatory and Environmental Services (RES) Waste Confirmation Program and applicable elements of the NWP QA program related to implementation of program procedures and program activities.	The audit team concluded that the NWP/RES Waste Confirmation Program and implementing procedures evaluated, including the applicable QA program elements, adequately address upper-tier requirements. The audit team also concluded that the NWP procedures evaluated are satisfactorily implemented and effective in achieving the desired results.			
NWP	A-15-07	01/20 -	Evaluated the adequacy, implementation, and	S	S	S	
		01/22/15	effectiveness of transportation activities performed under the CCP at LANL, INL, and SRS.	The audit team concluded that the CCP transportation activities were adequate, satisfactorily implemented effective.			

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	A-15-10	11/18 – 11/20/14	Evaluated the adequacy, implementation, and effectiveness of activities associated with NWP Procurement (Supporting Recovery Activities). This Phase I audit was performed primarily to evaluate the adequacy of the flow-down of requirements from the DOE Acquisition Regulations, Federal Acquisition Regulations, applicable Code of Federal Regulations (CFR), and applicable DOE Orders. The audit team determined that the requirements of these upper- tier documents were only applicable to NWP as passed on through the CBFO contract. Phase II will consist of a series of surveillances and/or audits to further evaluate implementation and effectiveness.	SSThe audit team concluded that the NWP QAPD is adequate relative to the flow-down of requirements of the NQA-1- 1989 and upper-tier procurement documents. The associated NWP implementing procedures are also adequate relative to the flow-down of requirements from the NWP QAPD. The audit team concluded that, overall, the NWP processes evaluated are satisfactorily implemented and effective in achieving the desired results for those areas examined.Two CAQs were identified during the audit necessitating the issuance of CARs 15-014 and 15-015.		
NWP	A-15-12	04/07 – 04/09/15	Evaluated the sustained adequacy, implementation, and effectiveness of the NWP/CCP QA program established for controlling quality-affecting activities associated with CCP characterization and certification of TRU waste destined for disposal at the WIPP	SSSSThe audit team determined that the NWP/CCP QA program continues to adequately address the applicable upper-tier requirements and remains satisfactorily implemented and effective.Four CAQs were identified during the audit necessitating the issuance of CARs 15-034, 15-035, 15-036, and 15-037.		
NWP	A-15-14	03/24 – 03/26/15	Evaluated the degree of adequacy, implementation, and effectiveness of the policies, plans, and procedures related to the NWP/Centralized Procurement Program (CPP) established to allow user sites to procure items manufactured to standardized NWP quality, procurement, and technical requirements.	S The results of the audi adequately established requirements, satisfact requirements, and effe	for compliance with ory in the implement	upper-tier ation of these

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	A-15-15	04/20 – 04/23/15	<ul> <li>Evaluated the adequacy, implementation, and effectiveness of NWP RADCON instruments, implementing procedures, training, and records;</li> <li>External Emergency Response instrumentation and calibration; and WIPP Laboratories sample receipt, instrument calibration, training, analysis, and reporting. The following areas were evaluated:</li> <li>Radiological Control Instrumentation and Calibration</li> <li>Source Control</li> <li>Radiological Control and Analysis Training</li> <li>WIPP Laboratories RADCON Sample Instrumental Analysis and Reporting</li> <li>Software Quality Assurance (SQA)</li> </ul>	SSSThe audit team determined that the elements of the NWP RADCON Program reviewed adequately address upper-tier requirements, are satisfactorily implemented, and are effective in achieving the desired results.Five CAQs were identified during the audit necessitating the issuance of CARs 15-039, 15-040, 15-041, 15-042 and 15-043.		
NWP	A-15-16	04/21 – 04/23/15	<ul> <li>Evaluated the adequacy and implementation of the NWP QA program with respect to Type B packaging to be used at the WIPP, and evaluation and verification of the implementation and effectiveness of NWP implementing procedures. The following elements were evaluated:</li> <li>Document Control (Type B Drawings)</li> <li>Design Control</li> <li>Test Control</li> <li>Quality Lists and Category Assessments</li> <li>Supplier Evaluation/Qualification</li> <li>Packaging Maintenance, Oversight, and Reporting</li> <li>Fabrication Oversight</li> </ul>	S The audit team conclu respect to Type B pacl continues to adequatel requirements and rema effective.	kaging to be used at t y address applicable	he WIPP upper-tier

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	A-16-04	11/17 – 11/19/15	<ul> <li>Evaluated the continued adequacy, implementation, and effectiveness of selected monitoring processes as they relate to the NWP QA program. The following criteria were evaluated:</li> <li>Quality Assurance Program: Organization, QA program, Training, Document Control, Records</li> <li>Volatile Organic Compound/Hydrogen/Methane Monitoring</li> <li>Delaware Basin Monitoring</li> <li>New Mexico Environment Department Groundwater Discharge Permit DP-831</li> <li>Groundwater Monitoring</li> <li>Biota/Land Management Monitoring</li> </ul>	SSSSThe audit team concluded that the NWP Monitoring Programs and implementing procedures evaluated, including the applicable QA program elements, are adequate in addressing upper-tier requirements. The audit team also concluded that the NWP procedures evaluated ar satisfactorily implemented and effective in achieving the desired results for an environmental monitoring program.		onitoring aluated, ents, are ents. The audit res evaluated are achieving the
NWP	A-16-06	02/02 – 02/04/16	Evaluated NWP calibration activities at the WIPP site for equipment used and/or installed for waste handling, radiation monitoring, environmental monitoring, and plant maintenance, as defined in NQA-1-1989 Criterion 12 and mandatory supplement 12S-1.	SSSThe audit team concluded that, overall, the NWPCalibration Program continues to adequately addressapplicable upper-tier requirements and remainssatisfactorily implemented and effective.Three CAQs were identified during the audit necessitatingthe issuance of CARs 16-022, 16-023, and 16-025.		NWP y address ains it necessitating

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	A-16-09	05/10 – 05/12/16	Evaluated the adequacy, implementation, and effectiveness of NWP Contractor Assurance System activities at the WIPP site for compliance to DOE Order 226.1B, <i>Implementation of</i> <i>Department of Energy Oversight Policy</i> . Evaluation of NWP Contractor Assurance System procedures for adequacy was based on requirements of the CBFO QAPD. The NWP Contractor Assurance System program activities evaluated were: • Plan and Organization • Independent Assessments • Self-Assessments • Management Observations • Performance Monitoring and Reporting • Change Management • Safety Basis Improvement Verification • Fact Finding and Critiques • Root Cause Analysis • Issues Management	S The audit team conclu Assurance System pro upper-tier requirement and effective. Three CAQs were iden the issuance of CARs	gram adequately add is and is satisfactorily ntified during the aud	resses applicable implemented it necessitating
NWP	A-16-12	03/29 – 03/31/16	Evaluated the sustained adequacy, implementation, and effectiveness of the NWP/CCP QA program plans, procedures, and resulting documents and records demonstrating the performance of quality- affecting activities associated with the characterization and certification of TRU waste.	S The audit team conclu continues to adequatel requirements and rema effective. Two CAQs were ident the issuance of CARs	y address applicable ains satisfactorily imp ified during the audit	upper-tier plemented and

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	A-16-13	07/19 – 07/21/16	Evaluated NWP compliance with the current Graded Approach program, the CBFO-approved contractor Procurement program, and all applicable governing documents.	SSSSThe audit team concluded that, overall, the NWPProcurement and Graded Approach programs are adequately established for compliance with upper-tier requirements, satisfactory in the implementation of these requirements, and effective in achieving the desired results.Six CAQs were identified during the audit necessitating the issuance of CARs 16-052, 16-053, 16-054, 16-055, 16-056 and 16-057. As of January 8, 2018, CAR 16-057 is still		
NWP	A-16-16	04/26 – 04/28/16	<ul> <li>Evaluated the adequacy, implementation, and effectiveness of the NWP RADCON Program. The following areas were evaluated:</li> <li>Radiological Control Instrumentation and Calibration</li> <li>Source Control</li> <li>Radiological Control and Analysis</li> <li>Training</li> </ul>	S The audit team determ RADCON Program re requirements, are satis effective in achieving Three CAQs were ider	SSSSSSChe audit team determined that the elements of the NRADCON Program reviewed adequately address uppequirements, are satisfactorily implemented, and areeffective in achieving the desired results.Chree CAQs were identified during the audit necessithe issuance of CARs 16-036, 16-037, and 16-038.	
		01/01	<ul> <li>WIPP Laboratories RADCON Sample Instrumental Analysis and Reporting</li> <li>SQA</li> <li>Quality Assurance Program</li> </ul>			
NWP	A-17-05	01/24 – 01/26/17	Evaluated the adequacy, implementation, and effectiveness of the WIPP Industrial Safety Air Quality Monitoring Program in accordance with requirements of the CBFO QAPD. Other areas of particular focus included methods for monitoring and testing air in the WIPP underground in accordance with the Mine Safety and Health Administration and the Permit requirements for functional check of air quality instrumentation.	SSSThe audit team concluded that the NWP Industrial Safety Air Quality Monitoring Program adequately addresses the applicable upper-tier requirements, is satisfactorily implemented, and is effective.Four CAQs were identified during the audit necessitating the issuance of CARs 17-012, 17-013, 17-014, and 17-015 As of January 8, 2018, CAR 17-012 is still open; therefore it will be discussed in the next CRA.		dustrial Safety y addresses the actorily t necessitating 14, and 17-015.

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	A-17-11	07/11 – 07/13/17	Evaluated the adequacy, implementation, and effectiveness of QA and technical activities related to waste handling operations at the WIPP. The activities were evaluated with respect to CBFO and NWP QA requirements. Remote-handled waste was not evaluated during this audit.	SSSThe audit team concluded that overall, the NWP Waste Handling Operations Program continues to adequately address applicable upper-tier requirements and remains satisfactorily implemented and effective.One CAQ was identified during the audit necessitating issuance of CAR 17-041.		NWP Waste adequately and remains
NWP	A-17-13	03/28 – 03/30/17	Evaluated the sustained adequacy, implementation, and effectiveness of the NWP/CCP Quality Assurance Program established for controlling quality-affecting activities associated with CCP characterization and certification of TRU waste destined for disposal at the WIPP.	S       S       S         The audit team concluded that the NWP/CCP Quality       Assurance Program continues to adequately address applicable upper-tier requirements and remains satisfactorily implemented and effective.		CP Quality y address
NWP	A-17-15	02/07 – 02/09/17	<ul> <li>Evaluated NWP calibration activities at the WIPP site for equipment used and/or installed for waste handling, radiation monitoring, environmental monitoring, and plant maintenance. Calibration of equipment used by CCP is separate from the WIPP site M&amp;TE Program and was evaluated at the Skeen-Whitlock Building. Evaluation of CCP calibration procedures for adequacy was based on the CBFO QAPD. The five calibration program areas identified in WP 10-WC.03, Rev. 1, <i>NWP Equipment Calibration Program</i>, and individually evaluated were:</li> <li>RADCON</li> <li>Environmental Monitoring</li> <li>Maintenance</li> <li>NWP Site Metrology (M&amp;TE and Monitoring and Data Collection)</li> <li>CCP Metrology</li> </ul>	S The audit team conclu Calibration Program c applicable upper-tier r satisfactorily impleme Three CAQs were ider the issuance of CARs	ontinues to adequate equirements and rem nted and effective. ntified during the aud	ly address ains lit necessitating

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	A-17-19	07/25 – 07/27/17	Evaluated the adequacy, implementation, and effectiveness of NWP Procurement and Graded Approach programs with respect to the implementation of the QA requirements defined in the CBFO QAPD and WP 13-1, <i>Quality Assurance Program Description</i> . This included verifying implementation of the contractor's approved procurement system based on appraisal criteria established by the CBFO, as well as the implementation of a graded approach to determine Management Levels for the application of purchase order requirements.	SSOverall, the audit team concluded that the Graded Appr process is adequately established for compliance with upper-tier requirements, satisfactory in the implementat of these requirements, and effective in achieving the de results.Two CAQs were identified during the audit necessitatir the issuance of CARs 17-042 and 17-043.		Graded Approach iance with implementation eving the desired
NWP	A-17-32	02/07 -	Evaluated the sustained adequacy, implementation, and	S	S	S
		02/09/17	effectiveness of the NWP QA program established for controlling quality-affecting activities associated with material control, receiving, and stores inventory.	The audit team conclu implementation contin upper-tier requirement implemented and effec Five CAQs were ident the issuance of CARs 17-027.	dress applicable ctorily necessitating	
NWP	S-13-09		Evaluated the implementation of requirements for	S	S	S
		07/18/13	confined space, hearing conservation, and fall prevention activities in both surface and underground operations at the WIPP.	The surveillance team verified the NWP WIPP Confined Spaces, Hearing Conservation, and Fall Prevention Programs are adequate, satisfactorily implemented, and effective. Two CAQs were identified during the surveillance resultin in the issuance of CARs 13-049 and 13-050.		
NWP	S-13-10	S-13-10 02/05 –	Evaluated the adequacy and implementation of the NWP QA program with respect to the Ground Control Program at the WIPP.	S	S	S
		02/07/13		The surveillance team verified the NWP Ground Control Program is adequate, satisfactorily implemented, and effective.		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-13-22	03/18/13	The scope of the surveillance included interviews with responsible personnel within the CCP organization and examination of documents and resulting records for the CCP Corrective Action Management Program.	SSSSSSThe surveillance team concluded that the CCP Corrective Action Management Program as described in CCP-QP-02 adequately addresses the associated requirements of the CBFO QAPD, is effectively implemented, and is satisfactory in achieving the desired results.		
NWP	S-13-27	08/20 – 08/22/13	Evaluated the adequacy, implementation, and effectiveness of the NWP QA program with respect to the Seismic Monitoring and Subsidence Survey Data Acquisition processes at the WIPP.	S The surveillance team Seismic Monitoring Pr activities were adequa effective.	S determined that, ove rogram for Undergrou	S rall, NWP und and Surface
NWP	S-13-33	09/16/13	Evaluated the adequacy, implementation, and effectiveness of replacing the CCP corrective action management process defined in CCP-QP- 029, <i>CCP Corrective Action Management</i> , with the existing NWP issues management processing system utilizing the WIPP Form process defined in WP 15-GM1002, <i>Issues Management Processing</i> of WIPP Forms.	established for compliance with upper tier requirements		
NWP	S-14-01	10/15 – 10/17/13	Evaluated the adequacy, implementation, and effectiveness of SQA controls applied by NWP to the maintenance of the WDS, a web-based software application that incorporates elements of the WIPP WWIS software application. Surveillance S-14-01 also evaluated continued implementation of corrective actions for CARs 11- 004 and 11-005, generated during S-11-01 (October 19 – 21, 2010). Surveillance S-11-01 was the last evaluation that addressed SQA activities performed by NWP with respect to WWIS/WDS development.	S The surveillance team procedures are adequa procedures is satisfact application of SQA to WWIS/WDS.	te and that implemen ory and provides for	tation of these an effective

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-14-02	11/22 -	Evaluated transportation activities associated with	S	S	S
	11/23/1		WIPP-generated Resource Conservation and Recovery Act (RCRA) hazardous waste, and evaluated the effectiveness of implementing procedures.	The surveillance team determined that the NWP processes are adequate, satisfactorily implemented, and effective. Two CAQs were identified during the surveillance resulting in the issuance of CARs 14-003 and 14-004.		
NWP	S-14-03	11/04 -	Evaluated the TRANSportation Tracking and	S	S	S
		11/05/13	COMmunication (TRANSCOM) operations performed by NWP for the WIPP, and evaluated the effectiveness of implementing procedures.	The surveillance team verified that records were adeq documented, and personnel were trained appropriately surveillance team determined that the NWP TRANSC operations are adequate, satisfactorily implemented, a effective. One CAQ was identified during the surveil necessitating the issuance CAR 14-005.		
NWP	S-14-06		Evaluated the degree of effective implementation	S	S	S
		10/16/13	of selected requirements in the NWP Fire Protection and Emergency Management Program documents and implementing procedures.	The surveillance team determined that, with the exception of two deficiencies, the requirements in the NWP Fire Protection and Emergency Management Programs were satisfactorily implemented. Two CAQs were identified during the surveillance necessitating the issuance of CAR 14-001 and 14-002.		
NWP	S-14-09	01/21 -	Evaluated the NWP response to the Procurement	S	S	Ι
		01/24/14	Evaluation and Re-Engineering Team (PERT) Review Final Report findings as requested by the CBFO Contracting Officer in DOE Memorandum CBFO:OOB:VDS:HL:13-1067:UFC4250.00, Ms. Vicki Diane Snow to Ms. Marty Gonzales, dated March 6, 2013, and the response submitted from NWP to CBFO by letter CO:13:02638:UFC:1000.00 from Ms. M.P. Gonzales to Ms. V.D. Snow, dated April 5, 2013.	The surveillance team has determined that six of the nine PERT-identified weaknesses have been adequately addressed. These are items 1, 2, 5, 6, 7 and 9. However, NWP's responses to items 3, 4 and 8 were determined to be inadequate or incomplete as no objective evidence of implementation was provided during the surveillance. The surveillance also determined that NWP has addressed only one of six CBFO-selected PERT observations on "acceptable" DEAR 970.4402-2 Guiding principles, as identified in the March 6, 2013, letter.		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-14-13	06/24 -	Evaluated the implementation and effectiveness of	S	S	S
		06/25/14	the NWP policies, plans, and procedures related to the Suspect/Counterfeit Items (S/CI) Program implemented at the WIPP.			
NWP	S-14-15	08/12 -	Evaluated the implementation and effectiveness of	S	S	S
		08/13/14	the NWP policies, plans, and procedures related to the NWP Commercial Grade Item Dedication (CGID) Program implemented at the WIPP.	Although no new CGIDs were available for processing during the surveillance, there is an established process to complete this activity. The results of the surveillance determined that the NWP CGID Program at the WIPP is adequate, satisfactorily implemented, and effective. The surveillance team was unable to verify sustained corrective actions for CARs 11-048 and 11-049 (issued from Surveillance S-11-24) because no new CGID Forms		ed process to urveillance t the WIPP is ffective. sustained -049 (issued v CGID Forms
NWP	S-14-16	08/12 -	Evaluated the adequacy, implementation, and	had been generated sin	S	ce of the CARs.
	5 14 10	08/14/14	effectiveness of the NWP QA program and applicable NWP implementing procedures with respect to sampling, data compilation, and reporting to maintain compliance with CBFO and Federal requirements for National Emission Standards for Hazardous Air Pollutants (NESHAP) reporting activities.	The surveillance team verified that NWP procedures adequately address upper-tier requirements and provide adequate guidance and work steps for performance of NESHAP monitoring activities. One CAQ was identified during the surveillance resulting in the issuance of CAP 14		rocedures and provide ormance of was identified

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-14-18	03/11 – 03/27/14	Evaluated the implementation and effectiveness of the policies, plans, and procedures related to NWP processes for procurement of services from WCS in support of the WIPP recovery activities. The surveillance included interviews with responsible personnel within the NWP organization, observation of processes, observance of NWP Audit E14-02 performed at the WCS facility, and examination of documents and resulting records for the procurement of services from WCS, including the addition of the facility to the NWP Qualified Supplier List (QSL).	SSOverall, the surveillance team determined that WCS met th applicable QAPD requirements to be added to the NWP QSL. The results of the surveillance indicate that NWP's implementation of the procurement process to add WCS to NWP's QSL was satisfactory. Three CAQs were identified during the surveillance resulting in the issuance of CARs 14-027, 14-028, and 14-029.		hat WCS met the l to the NWP te that NWP's to add WCS to s were identified
NWP	S-14-26	04/08/14	Evaluated the adequacy, implementation, and effectiveness of the WCS/CCP activities that direct CH-TRU waste receipt, TRUPACT-II unloading and maintenance, storage of waste containers at WCS, and shipment of empty TRUPACT-IIs from WCS.	SSThe surveillance team determined that the processes for unloading and storage of TRU waste are adequate, satisfactorily implemented, and effective.		
NWP	S-14-30	03/25 – 03/27/14	Evaluated the degree of implementation of requirements of the NWP TRUPACT-III processing and empty shipment activities performed in support of the shipping container venting requirements.	S The surveillance team reviewed and the activ requirements in the NV Empty Shipment proce Supplement were satis	ities observed associ WP TRUPACT-III Predure and the Safety	ated with the rocessing and Basis
NWP	S-14-32	04/10/14	Evaluated the associated documentation and receipt inspection of 34 high-efficiency particulate air filters to be used for the exhaust filter building change-out activity at the WIPP.	S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S     S       S		
NWP	S-14-34	03/20 – 05/06/14	Evaluated air monitoring activities associated with WIPP-NWP Station B Continuous Air Monitor and evaluated the effectiveness of work control document 1402142M implementing process.	S Overall, the surveillan control document requ the installation of Stati satisfactorily impleme	irements and associa on B Continuous Air	ted activities for

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-14-35	05/13/14	Evaluated the adequacy, implementation, and	S	S	S
			effectiveness of Questa Fertilizer, Inc., activities conducted at the Questa facility in Loving, NM, to receive magnesium oxide, fill super sacks with the magnesium oxide, and deliver the filled super sacks to the WIPP. The surveillance also evaluated the effectiveness of associated implementing procedures.	The surveillance team determined that the evaluated activities are adequate, effective, and satisfactory for compliance with applicable upper-tier requirements Questa contract Statement of Work. One CAQ was identified during the surveillance result the issuance of CAR 14-040.		actory for irements and the
NWP	S-14-36	05/14/14	Evaluated receipt inspection activities associated	S	S	S
			with WIPP-acceptance of the 860 fan make-up inlet bell to support the high-efficiency particulate air filter replacement and to evaluate the effectiveness of the inspection.	The surveillance team determined that the NWP processe are adequate, satisfactorily implemented, and effective.		
NWP	S-14-37	03/26 -	Evaluated purchasing activities associated with	S	S	S
		04/22/14	documentation, installation, and operational implementation of the Canberra Sirius-5AB Cuff, Hand and Foot Monitors.	The surveillance team are adequate, satisfacto		
NWP	S-14-38	04/30/14	Evaluated procurement activities associated with	S	S	S
			NWP QSL approval of Universal Research Services Corporation (URS) for a two phase design and build process as a sole source supplier.	The surveillance team are adequate, satisfactor		
NWP	S-14-40	05/29/14	Evaluated the performance of work associated with	S	S	S
			the characterization, decontamination, and fixing of contamination inside the 860A duct and fan.	The surveillance team are adequate, satisfactor		
NWP	S-14-41	06/09 -	Evaluated transportation activities associated with	S	S	S
		06/12/14	NWP replacing 41-B-856/857 Moderate/High Efficiency Filters.	The surveillance team are adequate, satisfactor		
NWP	S-14-43	06/08 -	Evaluated the performance of work associated with	S	S	S
		06/09/14	In-Situ Object Counting System measurements of a Mod Filter Sample and a SWB containing radioactive waste from pervious underground entries at the WIPP.	The surveillance team are adequate, satisfacto		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-14-45	09/15 -	Evaluated mock-up activities associated with the	S	S	S
		09/25/14	NWP work performance with assembly, operation, and disassembly of the REACH equipment, including use of personal protective equipment associated with work in a high contamination area.	are adequate, satisfactorily implemented, and effective. One CAQ was identified during the surveillance resulting		
NWP	S-15-01	10/14 -	Evaluated root cause analysis activities associated	the issuance of CAR 1 S	S-001.	М
	5 15 01	10/16/14	with the NWP root cause process of two separate events related to failures to properly install o-rings on TRUPACT shipping containers, and the results of the analyses, in an effort to determine effectiveness.	The surveillance team determined that the NWP processes are adequate, satisfactorily implemented, but marginally effective since the results indicate that written corrective action plans are incomplete. No surveillance has been performed to follow-up on the root cause process.		
NWP	S-15-03	10/14 -	Evaluated NWP compliance with DOE Order	М	М	М
		10/16/14	420.1C, Facility Safety, Appendix 2, Chapter II, Fire Protection, and evaluated the effectiveness of plans and implementing procedures.	<ul> <li>The surveillance team determined that the NWP compliance with DOE Order 420.1C, Appendix 2, Chapter II, <i>Fire Protection</i>, is marginally adequate. The attention given to maintaining fire protection and life safety system is insufficient. Satisfactory disposition of the items identified by the surveillance team is required.</li> <li>Three CAQs were identified during the surveillance resulting in the issuance of CARs 15-010, 15-031 and 15-032. Upon surveillance closure, the determination was made that the program was marginal. Closures of the CARs indicate the corrective actions have been completed. The effectiveness of the corrective actions will be evaluated in a future assessment.</li> </ul>		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP and CBFO	S-15-04	11/18 – 11/20/14	Evaluated the adequacy, implementation, and effectiveness of the coordination between the CBFO Records Management Program and procedures and the NWP Technical and Field Engineering Records Management Program and procedures. Implementation of NWP Technical and Field Engineering mail room and records management activities was evaluated with respect to QA and non-QA records received at the CBFO Mailroom and Records Center from CBFO offices and/or outside sources and subsequently distributed and/or transmitted to the records archive.	S       S       S         The surveillance team determined that NWP Technical an Field Engineering procedures covering mail room operations are adequate and satisfactorily implemented. Procedure implementation results in an effective mail roo correspondence and records management program.		S P Technical and l room nplemented. ective mail room
NWP	S-15-07	11/18/14	Evaluated the TRANSCOM operations performed	S	S	S
			by NWP for the WIPP, and evaluated the effectiveness of implementing procedures.	The surveillance team TRANSCOM operation implemented, and effe Two CAQs were ident in the issuance of CAF	ons are adequate, satis ctive. ified during the surve	sfactorily eillance resulting
NWP	S-15-09	11/18 -	Evaluated NWP QA Internal Audit I15-01 at the	S	S	S
		11/20/14	ORNL TRU Waste Processing Center and the degree which the audit was performed in accordance with NWP QA program and procedure requirements.	The surveillance team 115-01 was performed assessment procedures	in compliance with e	
NWP	S-15-13	10/15/14	Evaluated transportation activities associated with	S	S	S
			WIPP-performance of the calibration of the Waste Hoist Tower DP Loop.	The surveillance team determined that the calibration of the Waste Hoist Tower DP Loop were performed satisfactorial and were within calibration tolerances.		
NWP	S-15-14	01/13 -	Verified the effective implementation of associated	S	S	S
		01/20/15	NWP program requirements governing material control and stores inventory at the WIPP site warehouse.	The surveillance team determined that the NWP produce are adequate, satisfactorily implemented, and effective Five CAQs were identified during the surveillance reading the issuance of CARs 15-023, 15-024, 15-025, 15-024, 15-027.		nd effective. eillance resulting

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-16	12/03 -	Evaluated the 2014 Annual Fire Door Inspection at	S	S	S
		12/15/14	the WIPP and resulting Fire Barrier Inspection Checklist.	The surveillance team are satisfactorily imple	NWP processes	
NWP	S-15-17	02/17 -	Evaluated and verified the adequacy and	S	S	S
		02/18/15; 03/02/15	implementation of the NWP Emergency Management Exercise (Drill) with respect to processes for reporting findings and observations issued by external agencies since the February 2014 events at the WIPP. Verified the implementation of the WIPP Form activities since the fire event and the effectiveness of applicable NWP plans and procedures.	The surveillance team determined that the NWP processes are adequate, satisfactorily implemented, and effective.		
NWP	S-15-18	01/08/15	Evaluated the adequacy, implementation, and	S	S	S
			effectiveness of the NWP/CCP procedures and program for validating CH waste container characterization data, certification of waste containers by CCP Waste Certification Officials, and submittal of data to the WWIS/WDS database. The processes demonstrated during the surveillance included electronic validation of data using screen-displayed documents, electronic entry and modification of data, and electronic submittal of data to the WWIS/WDS.	The surveillance team determined that the NWP procedure adequately addresses upper-tier requirements and provide adequate guidance and work steps for performance of CH waste certification activities.		its and provide
NWP	S-15-19	03/17/15	Evaluated the actions taken to date by NWP with	S	S	S
			respect to assessments of the WIPP by the DOE, Office of Enterprise Assessments. Findings identified in the June 23-27 and July 21-25, 2014 report and the June 10-12, August 12-13, and October 14-16, 2014 report were reviewed. Both reports were issued to Jose Franco, CBFO Manager, on December 22, 2014.	The surveillance team determined that the NWP processe are adequate, satisfactorily implemented, and effective.		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-20	01/07 – 01/08/15	Evaluated the performance and effectiveness of NWP's project oversight of its Interim Ventilation Project (IVP) contractor, URS, in compliance with NWP WP 13-QA.53, Rev. 0, <i>Quality Assurance</i> <i>Oversight Plan (QAOP) For The Interim</i> <i>Ventilation System.</i> The surveillance team observed contract-required witness and observation holdpoints in IVP production activities. Flanders Filters, Inc., Washington, NC, was awarded the procurement package (PP) 1 subcontract by URS to construct the IVP filter housings. NWP/URS imposed mandatory contractor witness holdpoints at the commencement of welding, and welding inspection on the filter housings.	SSThe NWP and URS trip reports were found to adequately and correctly document the activities of the teams. The issues identified in the reports appear to be adequately addressed as required by the QA program. No significant issues were identified that might affect or lead to a noncompliant condition impacting final product integrity.		
NWP	S-15-21	01/13 – 01/14/15	Evaluated the performance and effectiveness of NWP's project oversight of its IVP contractor, URS, and its subcontractor, Flanders Filters, Inc., in compliance with NWP WP 13-QA.53, Rev. 0, <i>Quality Assurance Oversight Plan (QAOP) For</i> <i>The Interim Ventilation System</i> . The surveillance team observed contract-required witness and observation hold points in IVP production activities. Flanders Filters, Inc., Washington, NC, was awarded the PP 2 subcontract by URS to construct the IVP filter housings and fans. Flanders then subcontracted fabrication of the fans and fan housings to Twin City Fans, Brookings, SD. NWP/URS imposed mandatory contractor witness hold points during fabrication.	S The NWP and URS tri and correctly documen issues identified in the addressed as required issues were identified noncompliant condition	It the activities of the reports appear to be by the QA program. that might affect or lo	teams. The adequately No significant ead to a

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
NWP	S-15-22	01/27 – 01/29/15	Evaluated the performance and effectiveness of NWP's project oversight of its IVP contractor, URS, and their subcontractor, Flanders Fan Inc., in compliance to NWP WP 13-QA.53, Rev. 0, <i>Quality Assurance Oversight Plan (QAOP) For</i> <i>The Interim Ventilation System.</i> The team attended and observed contract required witness and observation hold points in IVP production activities. The final testing and dimensional inspection of the fan housings was observed. NWP/URS imposed mandatory contractor witness hold points during fabrication.	SSSThe NWP and URS trip reports document the activity of the teams adequately and properly. The issues identified in the reports appear to be adequately addressed as required by the QA program. There were no significant issues identified that might affect, or lead to, a non-compliant condition impacting final product integrity.			
NWP	S-15-23	01/06 -	Evaluated the performance of work associated with	S	S	S	
		01/29/15	REACH equipment used to investigate and video panel 7, room 7 in the WIPP underground in support of the DOE Accident Investigation Board Forensic Team.	The surveillance team determined that the NWP process are adequate, satisfactorily implemented, and effective.			
NWP	S-15-24	02/06 -	Evaluated the performance and effectiveness of	S	S	S	
		02/12/15	NWP's project oversight of its IVP contractor, URS, and their subcontractor, Flanders Fan Inc., in compliance to NWP WP 13-QA.53, Rev. 0, <i>Quality Assurance Oversight Plan (QAOP) For</i> <i>The Interim Ventilation System.</i> The team attended and observed contract required witness and observation hold points in IVP production activities. The final testing and dimensional inspection of high-efficiency particulate air filters and the pressure testing of the filter housings was observed. Flanders Filters Incorporated, Washington, NC, was awarded the PP 1 subcontract by URS to construct the IVP filter housings and mount them on skids. NWP/URS imposed mandatory contractor witness hold points during fabrication.	The NWP and URS tri teams adequately and reports appear to be ac being resolved as requ no significant issues ic a non-compliant condi	properly. The issues lequately addressed a ired by the QA progr lentified that might re	identified in the nd if open are am. There were esult, or lead to,	

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-25	02/23 – 03/03/15	Evaluated the performance and effectiveness of NWP project oversight of its IVP contractor, URS, and URS subcontractor, Flanders Filters, Inc., in accordance with NWP implementing document WP 13-QA.53, Rev. 1, <i>Quality Assurance</i> <i>Oversight Plan For The Interim Ventilation</i> <i>System</i> . The contract-required witness and observation hold points in IVP production activities were observed, as well as the functional acceptance testing of the filter housings. Flanders Filters Inc., Washington, NC, was awarded the PP 1 subcontract by URS to construct IVP filter housings and mount them on skids. NWP/URS imposed mandatory contractor witness observation points and hold points during functional acceptance testing of the completed filter skids.	SSThe NWP and URS trip reports were found to correctly document the activities observed. The issues identified in the reports appear to be adequately addressed. Any open items noted are being resolved as required by the NWP QA program. No significant issues were identified that might result in or lead to a non-compliant condition impacting final product integrity.		
NWP	S-15-26	07/29 – 07/31/15	Evaluated the performance and effectiveness of NWP project oversight of its interim ventilation system (IVS) contractor AECOM (formerly URS), and AECOM subcontractor, Intermountain Electric (IE), in accordance with NWP implementing document WP 13-QA.53, Rev. 1, <i>Quality</i> <i>Assurance Oversight Plan for the Interim</i> <i>Ventilation System</i> . The contract-required in- process witness and observation hold points for IVS production activities were observed, as well as the application of the building base insulation.	<ul> <li>observed. The issues identified in the reports appear to be adequately addressed. Any open items noted are being resolved as required by the NWP QA program. No significant issues were identified that might result in or lead to a non-compliant condition impacting final product interview.</li> </ul>		Mistras) trip ne activities rts appear to be d are being am. No result in or lead

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-27	09/09/15	Evaluated the performance and effectiveness of NWP project oversight of its IVS contractor AECOM, and AECOM subcontractor, IE, in accordance with NWP implementing document WP 13-QA.53, Rev. 1, <i>Quality Assurance</i> <i>Oversight Plan for the Interim Ventilation System</i> . The contract-required Functional Acceptance Testing (FAT) witness and observation hold points for IVS production activities were observed.	S       S         S       S         The NWP and AECOM trip reports are attached to the surveillance report and were found to correctly document the activities observed. The issues identified in the trip reports appear to be adequately addressed. All open action items are being resolved as required by the NWP QA program. No significant issues were identified that might result in or lead to a noncompliant condition impacting final product integrity.		
			The original contract required the installation of the IVS PP 5 components, but due to schedule conflicts the acceptance of the PP 5 components was removed from the scope of this FAT and will be performed prior to installation at the WIPP site.			
NWP	S-15-28	03/23 – 03/26/15	Evaluated the performance and effectiveness of NWP project oversight of its IVS contractor AECOM (URS) and AECOM subcontractor, SSM Industries, in accordance with NWP implementing document WP 13-QA.53, Rev. 1, <i>Quality</i> <i>Assurance Oversight Plan For The Interim</i> <i>Ventilation System</i> . The contract-required witness and observation hold points during IVS duct fabrication activities were observed. SSM Industries, located in Pittsburgh, PA, was awarded the PP 4 subcontract by AECOM to construct IVS ductwork, duct supports, and isolation dampers. NWP/URS imposed mandatory contractor witness observation points and hold points during fabrication.			

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-29	05/12 – 05/14/15	Evaluated the performance and effectiveness of NWP project oversight of its IVS contractor	S	S	S
		05/14/15	AECOM and AECOM subcontractor, SSM Industries, in accordance with NWP implementing document WP 13-QA.53, Rev. 2, <i>Quality</i> <i>Assurance Oversight Plan For The Interim</i> <i>Ventilation System</i> . The contract-required witness and observation hold points during IVS duct fabrication activities and testing activities were observed.	The NWP trip reports are attached to this surveillance report and were found to correctly document the activities observed. The issues identified in the trip reports appear to be adequately addressed. All open action items are being resolved as required by the NWP QA program. No significant issues were identified that might result in or leas to a noncompliant condition impacting final product integrity.		
NWP	S-15-34	02/25/15	Evaluated documentation for the performance of	S	S	S
			work associated with the installation of a water mister in the E300/S700 drifts of the WIPP underground.	The surveillance team determined that the NWP process are adequate, satisfactorily implemented, and effective.		
NWP	S-15-36	03/03 -	1	S	S	S
		03/04/15	replacing the moderate-efficiency filters in the 41- B-856/857 Filter Banks.	The surveillance team associated with the rep filters in Filter Banks 8 and implemented in ac requirements.	lacement of the high 356/857 were satisfac	-efficiency ctorily conducted
NWP	S-15-39	03/27/15	Evaluated the performance of work associated with	S	S	S
			replacing the high-efficiency filters in the 41-B- 856/857 Filter Banks.	The surveillance team determined the associated with replacement of the here Filter Banks 856/857 were satisfacto implemented in accordance with the		
NWP	S-15-40	06/02 -	Evaluated the implementation and effectiveness of	S	S	S
		06/04/15	the NWP Hoisting Operations with respect to the requirements of the CBFO QA program. The surveillance team also evaluated and verified the implementation and effectiveness of applicable NWP implementing procedures.	The surveillance team determined the activities associa with NWP Hoisting Operations at WIPP satisfied the requirements of the CBFO QA program and were implemented in accordance with NWP procedures.		tisfied the 1 were

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-44	05/14/15	Evaluated implementation and effectiveness of	S	S	S
			NWP CCP procedure CCP-TP-199, <i>CCP/WCS</i> <i>CH-TRU Waste Inventory Control</i> , for the control of CH-TRU waste containers temporarily stored at the WCS facility.			ontrol at WCS nted in P/WCS Interface
NWP	S-15-45	08/11 -	Evaluated the degree of adequacy and	S	S	S
		08/13/15	process.	The surveillance team requirements for NWP satisfactorily impleme	's WIPP Form CAP	
				One CAQ was identified during the surveillance resulting in the issuance of CAR 15-061.		
NWP	S-15-48	04/21 -	Evaluated the performance of work associated with	S	S	S
		04/28/15	installing the Panel 6 exhaust substantial barrier at the WIPP.	The surveillance team determined that the activities associated with the installation of the Panel 6 exhaust substantial barrier were satisfactorily conducted and implemented in accordance with the work requirements.		
NWP	S-15-52	04/30/15 and	Evaluated the performance of work associated with	S	S	S
		05/13/15	roof bolting in the WIPP underground to requirements identified in approved work order packages.	The surveillance team with the underground satisfactorily conducte within the referenced a	roof bolting activities d in accordance with	were requirements
NWP	S-15-53	05/06/15	Evaluated the installation and initial setup of two	S	S	S
			Canberra iCAMs at the Panel 6 closures.	The surveillance team determined that the activities associated with the installation of the iCAMs at Panel 6 were satisfactorily conducted and implemented in accordance with the work requirements. In addition, the RADCON Technicians demonstrated adequate knowledge associated with the equipment and area radiological conditions.		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
NWP	S-15-54	03/03/15 -	Evaluated effective implementation of associated	S	S	S	
		04/16/15	CBFO QA program requirements governing the acquisition of TRANSCOM services. The surveillance was initiated with the issuance of Issue Collection & Evaluation (ICE) System Issue #29, which noted that the TRANSCOM contract did not require a QA program.	The surveillance team determined that during the solicitation process of both TRANSCOM contracts all procedural requirements of the Quality Level Determine process were followed; therefore, no conditions adverse quality were identified.		ontracts all rel Determination	
NWP	S-15-55	05/06 -	Evaluated the activities associated with the	S	S	S	
		05/07/15	excavation of the fan/filter skid and electrical building foundation(s) for the IVS at the WIPP	The surveillance team determined that the activities associated with the excavation of the fan/filter skid and electrical building foundation(s) for the IVS were satisfactorily implemented for compliance with associated governing documents.			
NWP	S-15-56	05/15/15	Evaluated the performance of work, particularly	S	S	S	
			radiological controls, associated with replacing the moderate-efficiency filters in the 41-B-856 Filter Bank.	The surveillance team determined that the activities associated with the replacement of the moderate-efficiency filters in Filter Bank 856 were satisfactorily conducted and implemented in accordance with work requirements.			
NWP	S-15-57	05/11 -	Evaluated the FAT(s) of the IVS temporary fire	S	S	S	
		05/15/15	panel and temporary programmable logic controller panel hardware to be installed at the WIPP. The surveillance was conducted at the panel fabricator's (Prime Controls LLC) facilities in Lewisville, Texas.	The surveillance team determined that the activities associated with the IVS temporary fire panel / temporary programmable logic controller panel FAT(s) were satisfactorily completed in compliance with the referenced controlling documents. All tests resulted in the anticipated outcome and the hardware met the required specifications and performed as expected.			
NWP	S-15-58	05/18 -	Evaluated the activities associated with the	S	S	S	
			installation of concrete forms and reinforcing steel for the IVS fan filter skid pad(s) at the WIPP.	The surveillance team determined that the activities associated with the installation of concrete forms and reinforcing steel for the fan/filter skid pads for the IVS were satisfactorily implemented in compliance with associated governing documents and industry standard practices.			

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-59	05/27/15	Evaluated the performance of work associated with	S	S	S
			installation of the exhaust bulkhead in room 7, panel 7, in the WIPP underground to requirements identified in approved work order packages.	The surveillance team associated with the par were satisfactorily cor requirements within the	nel 7, room 7 bulkhea ducted in accordance	ad installation with
NWP	S-15-60	06/22/15 -	Evaluated the degree of effectiveness in the	S	М	М
		07/28/15	implementation of associated NWP program requirements relative to the IVS subcontract Purchase Order 503008.	The surveillance team determined that the applicable requirements for the NWP Approval Request/Variance Request (AR/VR) program performed at the WIPP in relation to the sub-tier subcontractors submitting AR/VR for approval under the IVS procurement Purchase Order 503008 are marginally implemented and marginally effective.		
			Three CAQs were iden resulting in the issuand 060.			
NWP	S-15-61		Evaluated the performance of pre-job briefings at	S	S	S
		06/04/15	the WIPP.	The surveillance team associated with the pro- conducted in accordan referenced documents.	e-job briefings were s ce with requirements	atisfactorily
NWP	S-15-63	07/01/15	Evaluated completion and acceptability of	S	S	S
			AR/VRs and associated documentation for Purchase Requisition/Purchase Order Number 504018, the supplemental ventilation system (SVS) S-90 Booster Fan to be installed at the WIPP. This verification was intended as a "prior to ship" verification.	The surveillance team determined three AR/VRs required prior to shipment had not been completed (AR/VR Nos. 18 19, and 21). The Technical Manager for the project indicated that he was aware of the three and was working t get them completed. Additionally, it was noted and discussed with the Technical Manager that a few of the AR/VR sign-offs indicated "Conditional Approval." All o the conditional approvals also indicated that the subcontractor was to "proceed" with work. Surveillance/Verification results were promptly communicated to the Technical Manager and the CBFO Q Manager to support shipping schedules.		AR/VR Nos. 18, e project l was working to oted and a few of the pproval." All of t the nptly

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-64	06/29/15 – 07/01/15	Evaluated the performance and effectiveness of NWP project oversight of its SVS contractor RJR Engineering P.C. (RJR), and RJR subcontractor, Clarage. The contract-required witness and observation hold points in SVS functional acceptance testing of the fan skid, document review, and loading of the items for transportation to the WIPP were observed. Clarage, located in Pulaski, TN, was awarded the subcontract by RJR. Clarage constructs and tests the SVS fan assemblies and mounts them on skids. NWP/RJR imposed mandatory contractor witness observation and hold points during FAT of the completed filter skids.	SSSSThe NWP trip report is attached to the surveillance report and was found to accurately document the activities observed. The issues identified in the report appear to be satisfactorily addressed. All items were adequately resolved prior to NWP releasing Clarage to ship the SVS fan skid and related hardware to the WIPP site, as required by the NWP QA program. No significant issues were identified that might result in or lead to a non-compliant condition impacting final product integrity.		
NWP	S-15-65	06/15 – 06/19/15	Evaluated the FAT of the two IVS temporary programmable logic controller panel software (Rockwell Studio 5000 V-24.11, Rockwell Factory Talk View Studio Release # 8.00.00 and Rockwell Panel View Release #7.0) used in the IVS temporary control system to be installed at the WIPP. The surveillance was conducted at the panel fabricator's (Prime Controls LLC) facilities in Lewisville, Texas.	SSSThe test plan developed by AECOM was exhaustive and demonstrated the proper functionality of the system under an extensive range of operating conditions and scenarios. The test resulted in 36 total deviations (each documented as required by the approved test plan). The majority of these deviations involved typographical errors in the test plan, many of which were repeated throughout the test plan and did not impact the effectiveness of the plan or the functionality of the control program, with only two of the 36 requiring minor (tagging) changes to the program. These deviations could have been avoided had AECOM an NWP performed proper pre-FAT testing of the approved FAT plan.There were no deficiencies found in the adequacy of the approved test plan, conducting of the test, or in the functionality of the programming/control of the IVS. The system functioned as expected under an array of system conditions and operating scenarios.		khaustive and e system under and scenarios. h documented as ajority of these the test plan, ne test plan and or the nly two of the program. had AECOM and the approved equacy of the or in the f the IVS. The

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-66	08/03 – 08/15/15	Evaluated the performance and effectiveness of NWP project oversight of its IVS contractor AECOM, and AECOM subcontractor, SSM Industries, in accordance with NWP implementing document WP 13-QA.53, Rev. 1, <i>Quality</i> <i>Assurance Oversight Plan For The Interim</i> <i>Ventilation System</i> . The contract-required witness and observation hold points during IVS duct fabrication and rework activities were observed.	SSSThe NWP trip report is attached to the surveillance report and was found to correctly document the activities observed. The issues identified in the trip report appear to be adequately addressed. All open action items are being resolved as required by the NWP QA program. Several significant issues were identified that might result in or lead to a noncompliant condition impacting final product integrity, depending on resolution.		
NWP	S-15-67	08/24 – 08/27/15	Evaluated the activities associated with the installation of the SVS fan at S90 in the underground at the WIPP.	SSSSThe surveillance team determined that the activities associated with the SVS fan installation at S90 were satisfactorily conducted in accordance with requirements within the referenced documents.		
NWP	S-15-68	09/15 – 09/17/15	Evaluated activities associated with the NWP Facility Operations Training Program at the WIPP.	S The surveillance team associated with the NV Program were satisfac requirements within th	VP Facility Operation torily conducted in ac	ns Training ccordance with
NWP	S-15-70	07/17/15	Evaluated the IVS Civil Construction Final Walkthrough prior to formal turnover of the constructed facility (concrete pads for the IVS fan/filter skids, electrical building, transformer pads and duct/cable tray supports, as well as underground electrical conduit installation and electrical grounding/bonding activities). The surveillance took place at the IVS construction area at the WIPP.	S The surveillance team required by section 17 <i>Construction Manager</i> satisfied all requireme IVS Civil Work Packa which would prevent f performed.	.3 of WP09-DC.O1, 1 <i>ment Program</i> , was a nts prior to formal tur ge. No concerns wer	Rev. 11, dequate and rnover of the re identified

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-71	07/22/15	<ul> <li>Evaluated the radiological controls group breakout session for inclusion of management expectations and group participation.</li> <li>The break-out session was led by the RADCON Manager, with additional input from a Safety Department representative. Between the two speakers, all five of the recent events were discussed with the group as requested by NWP senior management. The five events included:</li> <li>•Two potentially contaminated sharps incidents</li> <li>•A worker performing work in the contaminated area without his assigned dosimeter</li> <li>•Lateness in reporting an incipient fire that occurred during hot work in the underground</li> <li>•Violation of hazardous controls implementation (entering a posted "Danger" area)</li> <li>For each of the events, the speaker reviewed the fact-finding debrief with the group, related the event to the group's mission and daily activities, and examined how the event causal factors related to a failure of adherence to the company's core values and expectations.</li> </ul>	S The speakers effective facilities to make the e and activities. Group of 25 non-managemen discussion. The group by asking questions an Conversation included activities performed by result in similar event proactive in their respo- raised by the group. T feedback to the group by senior management for complete and accur lasted four hours.	S ly utilized their expe participation was hig t attendees) contribut actively engaged in d presenting solution relevance of the eve y the RADCON grou occurrences. The spe onses to the questions the speakers also pro- regarding favorable of ; specifically, their e	group's duties h, with 88% (22 ing to the the conversation is to the issues. nts to other p that could eakers were s and comments vided positive comments made xemplary record
NWP	S-15-72	07/28 -	Evaluated testing of inlet and outlet damper valves	S	S	S
		07/30/15	from the Flanders Corporation interim IVS filter/fan skid units.	The surveillance team determined that filter/fan unit actuation and seal pressure tests were performed by qualified personnel in accordance with plans and pro and that damper valves successfully passed all testin		
NWP	S-15-74	07/30/15 -	ε	S	S	S
		08/12/15	back the transition line from E140/S1950 to E140/S2520 in the underground at the WIPP.	The surveillance team determined that the activities associated with the transition line roll-back to E140/S2520 were satisfactorily conducted in accordance with requirements within the referenced documents.		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-15-75	08/24/15 – 10/01/15	Evaluated the performance and effectiveness of NWP project oversight of its IVS contractor AECOM (formerly URS), and AECOM subcontractor, SSM Industries, in accordance with NWP implementing document WP 13-QA.53, Rev. 1, <i>Quality Assurance Oversight Plan for the</i> <i>Interim Ventilation System</i> . Due to significant workmanship discrepancies identified during the NWP receipt inspection of the first duct shipment delivered to the WIPP Site, AECOM was required to ship the duct back to SSM and perform additional rework to all duct pieces. Therefore, Surveillance S-15-75 covers repeated visits to SSM to oversee rework activities. This surveillance report covers oversight visits from August 27, 2015, to October 1, 2015, which are follow-on activities to those addressed in report S- 15-66. The contract-required witness and observation hold points during IVS duct fabrication and rework activities were observed. SSM Industries, located in Pittsburgh, PA, was awarded the PP 4 subcontract to construct IVS ductwork, duct supports, and isolation dampers. The subcontract imposed mandatory contractor witness observation points and hold points during rework.	S The NWP trip reports and were found to ade observed. The issues i adequately addressed, documented in the fina note that Code complia oversight were address reports (NCRs) 31004 0012, and 31004-87-N being resolved as requ	S are attached to the su quately document the identified in the trip r corrected and accept al Data Package for th ance issues identified sed by AECOM nonc -87-NCR-0011, 3100 (CR0014. All open a	e activities eports have been ed (as ne IVS). Please during CBFO's onformance 4-87-NCR- ction items are
NWP	S-16-01	10/13 – 10/15/15	Evaluated the implementation and effectiveness of the NWP policies, plans, and procedures related to the electrical safety programs being implemented on the surface at the WIPP site	S The surveillance team are adequate, satisfacto		
			on the surface at the WIPP site.	One CAQ was identifi in the issuance of CAF		ance, resulting
NWP	S-16-03	11/09 – 11/10/15	Evaluated TRANSCOM operations performed by NWP for the WIPP, and evaluated the	S	S	S
			effectiveness of implementing procedures.	The surveillance team determined that the NWP pro are adequate, satisfactorily implemented, and effecti		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-04	11/17 –	Evaluated the implementation and effectiveness of	S	S	S
		11/19/15	the policies, plans, and procedures associated with the NWP Meteorological Monitoring Program.	The surveillance team are adequate, satisfacted		
NWP	S-16-06	11/10 – 11/11/15	Evaluated the performance and effectiveness of NWP project oversight of its SVS contractor, RJR,	S	S	S
			and RJR subcontractor, Clarage. The contract- required witness and observation hold points in SVS functional acceptance testing of the spare fan for the SVS skid, document review, and loading of the items for transportation to the WIPP were observed.	The NWP inspection report is attached to the surveillance report, and was found to accurately document the activities observed. The issues identified in the report appear to be satisfactorily addressed. All items were adequately resolved prior to NWP releasing Clarage to ship the SVS spare fan and related hardware to the WIPP site, as required by the NWP QA program. No significant issues were identified that might result in or lead to a non-compliant condition impacting final product integrity.		
NWP	S-16-08	S-16-08 10/13/15	Evaluated the performance, adequacy, and	U	U	U
			effectiveness of the NWP QA review and acceptance process for the final data package generated by AECOM for the IVS PP 1 filter housing rework/repair activities. The final rework/repair data package was generated to supplement the Flanders Filter final data submittals required by AECOM document 31004-E-B-487, and to document the work performed as required by AECOM NCR 31004-87-NCR-0003, revision 3 and related AECOM NCRs.	The surveillance team determined that based on this limited evaluation of the NWP-approved AECOM final documentation package for the IVS PP 1 Duct Rework/Repair Final Document Package, the NWP review process is doemed inadequate and inaffectual resulting in a		
NWP	S-16-09	10/15/15	Evaluated the performance of activities associated	S	S	S
			with the collection of radiological characterization (informational) surveys in the WIPP underground, Zone 8, in preparation for decontamination operations.	The surveillance team determined that the activities associated with characterization surveys in the contaminated area of the WIPP underground were satisfactorily conducted and implemented in accordance with procedural requirements. One CAQ was identified during the surveillance, resulting in the issuance of CAR 16-009.		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-10	12/15 – 12/17/15	Evaluated the adequacy, implementation, and effectiveness of the NWP program and procedures for performing unreviewed safety question evaluations. Documentation of unreviewed safety question determinations, screenings, and potential inadequacy in the safety analysis determinations from calendar years 2014 and 2015 were reviewed during the surveillance. Interviews were conducted with the Nuclear Safety Engineering Manager and an Unreviewed Safety Question Regulatory Assurance Analyst.	SSSSThe surveillance team determined that NWP procedures at adequate and satisfactorily implemented, including performance of applicability reviews, unreviewed safety question screens, potential inadequacy in the safety analys determinations, and unreviewed safety question determinations, resulting in an effective Unreviewed Safet Question Program in support of the DSA and changes to WIPP facility configuration.		P procedures are cluding viewed safety e safety analysis stion reviewed Safety
NWP	S-16-11	11/05/15 and 11/09/15	Evaluated the performance of work associated with replacing the key switch and troubleshooting the Panel Check failure light on the Horizontal Emplacement/Retrieval Equipment control console in panel 7, room 6, in the WIPP underground to requirements identified in approved work order packages.	SSSSThe surveillance team determined that the activities associated with the Horizontal Emplacement/Retrieval Equipment control console key switch replacement and troubleshooting of the Panel Check failure light were satisfactorily conducted in accordance with requirements within the referenced approved work orders.		
NWP	S-16-12	01/12 – 01/14/15	Evaluated compliance with requirements applicable to selected NWP Industrial Safety and Hygiene program activities at the WIPP.	S The surveillance team are adequate, satisfacto Five CAQs were ident resulting in the issuand 16-014, and 16-015.	orily implemented, an ified during the surve	nd effective. eillance,
NWP	S-16-15	02/16 – 02/18/16	Evaluated the adequacy, implementation, and effectiveness of NWP program requirements and associated implementing procedures governing the control of stores inventory at the WIPP, and the continued effectiveness of implementation of corrective actions related to CBFO CARs 15-024, 15-025, 15-026, and 15-027 generated during surveillance S-15-14.	S The surveillance team reviewed are adequate including management material receiving, ma excess/surplus governi effective materials/stor One CAQ was identifi in the issuance of CAF	and satisfactorily im t of materials/stores in terial shipment, and n ment property, resulti res program at the W ed during the surveil	plemented, nventory, management of ing in an IPP facility.

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-16	01/19 – 01/26/16	Evaluated the implementation of associated NWP QA program requirements governing the acquisition of the Underground Fire Suppression System. The surveillance was initiated based upon the conclusion contained in CBFO Operational Awareness Report, ID #676, addressing the control of documents in the procurement process for Purchase Order 505299, Underground Fire Suppression System.	S The surveillance team the Buyer adhered to a Rev. 29, <i>Preparation</i> of	ll requirements of W	P 15-PC3609,
NWP S-16-18	09/13 -	Evaluated the implementation and effectiveness of	S	S	S	
		09/15/16	the CBFO and Portage, Inc., SQA programs and the application of SQA to the ICE software application, including configuration management and software life-cycle documentation that is generated and maintained to describe the software. The ICE software code is developed by Portage, and is loaded and managed on the CBFO server by CBFO personnel. Data that are populated into the ICE software application are managed by CBFO.	The surveillance team determined that the applicable requirements for the ICE SQA activities are satisfactorily implemented and effective in achieving the desired results. One CAQ was identified during the surveillance, resulting in the issuance of CAR 16-071. As of January 8, 2018, CAR 16-071 is still open; therefore, it will be discussed in the next CRA.		
NWP	S-16-19	02/29/16	Evaluated the performance of work associated with	S	S	S
			roof bolting in panel 7 of the WIPP underground to requirements identified in approved work order packages.	The surveillance team associated with underg conducted in accordan referenced approved w	ground roof bolting w ce with requirements	vere satisfactorily
NWP	S-16-20	04/05 -	Evaluated the implementation and effectiveness of	S	S	S
		04/07/16	the NWP program requirements and associated implementing procedures governing the WDS.	The surveillance team procedures are adequa procedures is satisfact application of SQA to WWIS/WDS.	te and that implemen ory and provides for a	tation of these an effective

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-23	06/28/16	Evaluated the NWP Hoisting Operations program with respect to the requirements of the CBFO Quality Assurance Program and 30 CFR Part 57. The surveillance team also evaluated the implementation and effectiveness of applicable NWP procedures.	SSSSThe surveillance team determined that the activities associated with Hoisting Operations were satisfactorily conducted in accordance with requirements contained in the referenced documents.		
NWP	S-16-24	02/23/16	Evaluated the adequacy, implementation, and effectiveness of training of personnel who perform transportation activities governed by the NWP/CCP.	S The surveillance team reviewed were adequa requirements from the TRUPACTs; DOE/WI <i>Program</i> ; DOE/WIPP <i>Flammable Gas Analy</i> Maintenance Manuals; and CCP-QP-002, CC	te relative to the flow CBFO QAPD; CH a PP 01-3187, <i>Quality</i> <i>JPACT-II Gas Gener</i> 06-3345, <i>Waste Isola</i> <i>sis;</i> CH and RH Pack ; CH and RH Operati	r-down of nd RH Assurance ation Test ution Pilot Plant caging ons Manuals;
NWP	S-16-26	11/09 – 11/13/16	Evaluated the FAT of the hardware and software (Rockwell Studio 5000 V-24.11, Rockwell Factory Talk View Studio Release # 8.00.00, and Rockwell Panel View Release #7.0) for the IVS permanent programmable logic controllers panel software used in the IVS permanent control system to be installed at the WIPP. The surveillance was conducted at the panel fabricator's (Prime Controls LLC) facilities in Lewisville, Texas.	S The surveillance team the adequacy of the ap test, or in the functiona the IVS. The system f of system conditions a	proved test plan, con ality of the programm functioned as expecte	ducting of the ning/control of d under an array

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-27	02/15 – 02/21/16	Evaluated the installation of exhaust duct support # 22 and exhaust duct spool pieces 20, 21, 22, 24, 26 and 27 for the IVS at the WIPP. These spool pieces will facilitate the final tie-in connection of the IVS exhaust duct to the existing exhaust duct upon completion of the commissioning of the IVS.	SSSSThe surveillance team determined that the work plans and procedures used to connect the new IVS exhaust duct to the existing plant exhaust duct system were thorough and sufficient to facilitate the required activities with a minimum impact on plant operations. These activities required the shut-down of the existing exhaust ventilation system which was accomplished on Saturday, February 20, and Sunday, February 21, 2016, in order to limit the effects on ongoing underground activities. In the process of completing this work, it was discovered that the length of spool piece 24 was 2-3/4 in. too long to properly connect the existing 860 fan. This issue was assessed and the spool piece was re-constructed with the appropriate dimensions in accord with project requirements.		
NWP	S-16-28	07/19 – 07/20/16	Evaluated the performance of NWP External Audit E16-08 of Savannah River National Laboratory radiochemistry laboratories for adherence to NWP procedures WP 13-QA.03, <i>Quality Assurance</i> <i>Independent Assessment Program</i> , and WP 13- QA.04, <i>Quality Assurance Department</i> <i>Administrative Program</i> .			esses of the ional Laboratory meets the
NWP	S-16-30	05/31/16	Evaluated the implementation and effectiveness of NWP/CCP procedure CCP-TP-199, CCP/WCS CH TRU Waste Inventory Control, for the control of CH-TRU waste containers temporarily stored at the WCS facility.	S The surveillance team associated with CH-TI were satisfactorily cor accordance with CCP- Document, and CCP-T Waste Inventory Control	RU waste inventory c iducted and implement PO-042, Rev. 1, CCI (P-199, Rev. 2, CCP/	ontrol at WCS nted in P/WCS Interface

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-31	08/29 – 09/16/16	Evaluated the hot tie-in of the IVS ductwork into the existing underground ventilation duct system, and the subsequent start-up testing of the IVS fans, filters, and related equipment and systems. NWP Engineering, Operations, and QA personnel conducted the testing activities in accordance with the referenced plans and procedures during the backshift in order to minimize the effect of testing on ongoing work in the underground.	SSSSThe surveillance team determined that the test plan and procedures were sufficient to satisfy both design and regulatory requirements. The surveillance also provided verifiable evidence that the IVS functioned as anticipated and met the design requirements.		est plan and esign and also provided
NWP	S-16-33	01/20/16	Evaluated the ultrasonic thickness testing of the	S	S	S
			existing underground supply and exhaust ductwork in the proposed tie-in areas for the IVS at the WIPP. This testing was conducted to ensure the wall integrity of the existing ductwork was sufficient to allow welding of lifting eyes to the duct as well as lifting the sections out by crane in order to connect the new ductwork for the IVS.	The surveillance team determined that test plans and procedures used to conduct the ultrasonic thickness testing were thorough and sufficient to ascertain the structural integrity of the supply and exhaust duct was sound enough to safely weld lifting eyes to the surface of the duct. These lifting eyes will be used to lift the existing duct sections in order to facilitate the IVS tie-in sections. The testing provided reasonable reassurance that the ductwork was sound enough to safely proceed as planned.		
NWP	S-16-34	03/03 -	Evaluated the inactivation status of CH surface	S	S	S
			waste handling equipment at the WIPP with relevance to the NCR process.	The surveillance team determined that the waste handling equipment status is dispositioned correctly according to the criteria found in the NCR procedure.		
NWP	S-16-35	03/18 -	Evaluated the performance of work associated with	S	S	S
		03/24/16	ground control activities at the WIPP to requirements identified in approved work order packages and documents.	The surveillance team determined activities associate the ground control activities in the WIPP undergress satisfactorily conducted in accordance with requires within the referenced approved work orders and the satisfactorily conducted approved work orders approved work orders and the satisfactorily conducted approved work orders approved work orders and the satisfactorily conducted approved work orders approved work orders and the satisfactorily conducted approved work orders a		nderground were requirements

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-36	03/03/16 and 03/17/16	Evaluated the IVS mechanical & electrical construction preliminary and final walk throughs prior to formal turnover of the constructed facility (ductwork, ductwork supports, dampers, fan / filter skids, electrical distribution building, electrical equipment, dry type transformers, conduit, cable tray, cable tray supports, conductors and related control devices and equipment).	S The surveillance of the walkthrough required <i>Construction Manager</i> satisfied all requireme preliminary testing of packages. No concern prevent initial turnove mechanical and electri The surveillance team surveillance, several a outstanding that would start-up testing of the addressed. The activit covered by the surveil requirement that these turnover of the complete startup testing.	by section 17.3 of W ment Program, was a nts prior to initial tur the IVS mechanical a swere identified whi r for preliminary test cal packages. determined that, at th dministrative issues r l preclude final forma IVS and these issues ies conducted during lance report in no wa issues be resolved pr	P09-DC.O1, dequate and nover for and electrical ich would ing of the IVS the time of this emained al turnover and are being the surveillance y alleviate the ior to formal
NWP	S-16-38	05/03 – 05/05/16	Evaluated the adequacy of the NWP Work Control Program with respect to the requirements of the CBFO QA program. The surveillance team also evaluated and verified the implementation and effectiveness of the applicable NWP implementing procedures.	S The surveillance team Control Program is ad One CAQ was identifi in the issuance of CAF	equate and satisfactor ed during the surveil	ry.
NWP	S-16-39	06/21 – 06/23/16	Evaluated the implementation and effectiveness of the NWP Records Management Program with respect to the requirements of the CBFO QA program. The surveillance team also evaluated and verified implementation and effectiveness of applicable NWP implementing procedures. The surveillance team verified sustained corrective action for CARs 15-052, 15-053, 15-054, 15-055, 15-056, and 15-057 which resulted from CBFO audit A-15-04.	S The surveillance team requirements for the N activities are satisfacto	WP Records Manage	ement Program

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-40	05/03/16	Evaluated the performance of work associated with underground openings inspection in Panels 4, 5, and 6 at the WIPP to requirements identified in approved work order packages and documents.	SSSSThe surveillance team determined that the activities associated with the panels 4, 5, and 6 openings inspection the WIPP underground were satisfactorily conducted in accordance with requirements within the referenced approved work orders and documents.		activities ngs inspection in conducted in
NWP	S-16-42	08/02 – 08/04/16	Evaluated NWP compliance with the current CGID program and applicable governing documents. This included verifying implementation of NWP's approved CGID program, as well as the determination of appropriate design/safety functions, failure modes/effects, selecting safety critical characteristics for verification, and the identification of appropriate WIPP DSA references.	SUUThe surveillance team determined that the CGID process is adequately established for compliance with upper-tier requirements, but unsatisfactory in the implementation of these requirements, and ineffective in achieving the desired results. NWP management has instituted immediate compensatory actions pending the submission of a formal Corrective Action Plan.Four CAQs were identified during the surveillance, resulting in the issuance of CARs 16-060, 16-061, 16-062, and 16-063. As of January 8, 2018, these four CARs are		CGID process is upper-tier lementation of wing the desired mediate on of a formal eillance, 6-061, 16-062,
NWP	S-16-44	07/27 – 08/03/16	Evaluated the adequate flow-down of the requirements as defined in the Permit, Attachment F1, RCRA Hazardous Waste Management Job Titles and Descriptions, into NWP Technical Training documents, and verified personnel identified to perform those activities were qualified.	S The surveillance team Training activities and Permit Position Traini each employee holding related position and ea adequate, satisfactorily One CAQ was identifi in the issuance of CAF	the NWP Hazardous ng List, which includ g a hazardous waste r ich of the positions the y implemented, and e ed during the surveill	Waste Facility es the name of nanagement- ey hold, are ffective.

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-45	08/09/16	Evaluated the adequate flow-down of the requirements as defined in the Permit, Attachment F1, RCRA Hazardous Waste Management Job Titles and Descriptions, into NWP Technical Training documents, and verified personnel identified to perform those activities were qualified. The surveillance included a verification of documentation (procedures and training records) pertaining to the NWP Technical Training activities associated with Permit Attachment F1.	SSSThe surveillance team determined that requirements as defined in the Permit, Attachment F1, RCRA Hazardous Waste Management Job Titles and Descriptions, are adequately incorporated into NWP Technical Training documents, and the personnel identified to perform those activities were qualified.		
NWP	S-16-47	08/01 – 08/11/16	Evaluated the adequate flow-down of the requirements as defined in the Permit, Attachment F1, RCRA Hazardous Waste Management Job Titles and Descriptions, into NWP Technical Training documents, and verified personnel identified to perform those activities were qualified. The surveillance included a verification of documentation (procedures and training records) pertaining to the NWP Technical Training activities associated with Permit Attachment F1. The surveillance team conducted interviews with responsible personnel, and examination of training documents and records.	S The surveillance team defined in the Permit, Waste Management Jo adequately incorporate documents, and the pe activities were qualifie	Attachment F1, RCR bb Titles and Descript ad into NWP Technic rsonnel identified to	A Hazardous ions, are al Training

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-48	08/09/16	Evaluated the adequate flow-down of the requirements as defined in the Permit, Attachment F1, RCRA Hazardous Waste Management Job Titles and Descriptions, into NWP Technical Training documents, and verified personnel identified to perform those activities were qualified. The surveillance included a verification of documentation (procedures and training records) pertaining to the NWP Technical Training activities associated with Permit Attachment F1. The surveillance team conducted interviews with responsible personnel, and examination of training documents and records.	SSSSThe surveillance team determined that requirements as defined in the Permit, Attachment F1, RCRA Hazardous Waste Management Job Titles and Descriptions, are adequately incorporated into NWP Technical Training documents, and the personnel identified to perform those activities were qualified.		
NWP	S-16-50	08/30 – 09/01/16	Evaluated the latest Integrated Evaluation Plan process for compliance with DOE/CBFO-04-3299, Revision 4, <i>Carlsbad Field Office Contractor</i> <i>Oversight Plan</i> , and the corresponding applicable sections of the CBFO QAPD.	UUUThe surveillance team determined the items reviewed were inadequate, not effective, and not fully implemented to show compliance with requirements of the CBFO QAPD and DOE/CBFO-04-3299, Carlsbad Field Office Contractor Oversight Plan.One CAQ was identified during the surveillance, resulting in the issuance of CAR 16-066. As of January 8, 2018, this CAR is still open; therefore, it will be discussed in the next CRA.		
NWP	S-16-51	07/14/16	Observed NWP assurance activities, and the dynamometer testing of the WIPP diesel fire pump engine that was rebuilt at the Stewart and Stevenson facility, Albuquerque, NM.	S The surveillance team evaluated are satisfact achieving the desired of Two deficiencies were resulting in the issuand of January 8, 2018, CA will be discussed in th	orily implemented an results for those areas dentified during the ce of CARs 16-058 an AR 16-059 is still ope	d effective in examined. surveillance, nd 16-059. As

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-16-54	08/16 – 08/17/16	Evaluated the implementation and effectiveness of	S	S	S
			the NWP Configuration Management Program with respect to the requirements of the CBFO QA program. The surveillance team also evaluated and verified implementation and effectiveness of applicable NWP implementing procedures.	The surveillance team requirements for the N Program activities are effective.	WP Configuration M	lanagement
			applicable rever implementing procedures.	One CAQ was identifi in the issuance of CAF		lance, resulting
NWP	S-16-55	08/09 -	Evaluated emergency drills/exercises performed at	S	S	S
		08/11/16	the WIPP for compliance with WP 12-ER.13, <i>WIPP Drills and Exercises</i> , and the corresponding applicable sections of the CBFO QAPD.	The surveillance team are adequate, satisfacto		
NWP	08		08/02/, 08/04, Evaluated the NWP waste handling cold	S	S	S
			d 08/22/16 actual waste emplacement activities.		The surveillance team determined that activities associated with waste handling underground cold operations were satisfactorily conducted in accordance with requirements contained in the referenced documents.	
NWP	S-16-59	09/06 -	Evaluated the NWP Mine Operations floor milling	S	S	S
		09/07/16	activities in Panel 7 of the WIPP underground to support eventual waste handling operations.	The surveillance team associated with Panel ' conducted in accordan referenced documents.	7 floor milling were s ce with requirements	satisfactorily
NWP	S-17-01	01/31/17 -	Evaluated the implementation and effectiveness of	S	S	S
		02/02/17	the NWP Fire Protection Program at the WIPP on the surface and in the underground with respect to the requirements of the CBFO QA program. The surveillance team also evaluated and verified implementation and effectiveness of applicable NWP implementing procedures and follow-up to reports issued with findings from oversight agencies.	The surveillance team determined that the applicable requirements for the NWP Fire Protection Program activities that were reviewed are satisfactorily implem and effective. One CAQ was identified during the surveillance, result in the issuance of CAR 17-016.		Program ily implemented

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-17-03	11/29 – 11/30/16	Evaluated NWP Central Monitoring Room (CMR) shipment monitoring operations performed by NWP for the WIPP, and evaluated the effectiveness of implementing procedures.	SSSThe surveillance team determined that the applicable requirements for TRANSCOM operations performed by NWP for the WIPP are adequately established, satisfact implemented, and effective.		pplicable performed by
NWP	S-17-05	04/17 – 04/21/17	Evaluated the implementation and effectiveness of the CBFO Generator Site Technical Review	S	S	S
			(GSTR) process as required to be performed by the WIPP –WAC and the WIPP DSA, Chapter 18, requirements.	The surveillance team determined that the GSTR document reviewed, activities observed, and interviews conducted, provided evidence to confirm that the applicable requirements for the GSTR process are adequately established, satisfactorily implemented, and effective in achieving the desired results.		
NWP	S-17-06	09/26 – 09/28/17	Evaluated CCP personnel training and shipping activities related to waste transportation activities	S	S	S
		07/20/17	for shipment of CH and RH TRU waste from generator sites to the WIPP. The surveillance team reviewed documentation and conducted personnel interviews to determine that training for CCP personnel is current. Only shipping reports for CH were examined for accuracy and completeness; no RH waste shipping has been performed and there were no reports for the surveillance team to review.	compliance with upper-tier requirements, satisfactorily		
NWP	S-17-07	02/21 -	Evaluated the implementation and effectiveness of	S	S	S
		02/28/17	the NWP program requirements and associated implementing procedures for the WDS. The surveillance also evaluated any changes to the WDS based on the recent revision of the WAC, and the reclassification of the WDS as safety software.	The surveillance team determined that the NWP processes are adequate, satisfactorily implemented, and effective. One CAQ was identified during the surveillance, resulting in the issuance of CAR 17-026.		nd effective.

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-17-10	10/19/16	Evaluated the performance of NWP/CCP personnel at Nuclear Fuel Services, Inc., for adherence to NWP procedure CCP-PO-045, <i>CCP</i> <i>Waste Management Field Observation</i> .	SSSThe surveillance team determined that the activities associated with the implementation of procedure CCP 045 were satisfactorily conducted in accordance with requirements contained in the referenced documents.		activities edure CCP-PO- ance with
NWP	S-17-11	10/25/16	Evaluated the NWP Mine Operations panel 7 ground survey activities at the WIPP.	S The surveillance team associated with the par satisfactorily conducte contained in the refere	nel 7 ground survey wed in accordance with	vere
NWP	S-17-12	11/29/16 – 12/01/16	Provided CBFO oversight of NWP QA personnel's evaluation of Mine Ventilation Services for continued inclusion on the NWP QSL as described in NWP procedure WP 13-QA3012, <i>Supplier</i> <i>Evaluation/Qualification</i> . During the surveillance, the team also observed Verification and Validation activities of the commercially available VnetPC Pro+ mine ventilation modeling software developed and distributed by MVS to meet the requirements from ASME NQA-2a-1990, Addenda to ASME NQA-2-1989 Edition QA Requirements for Nuclear Facility Applications; Part 2.7, QA Requirements of Computer Software for Nuclear Facility Applications.	S S S S S		activities
NWP	S-17-13	08/08/17	Evaluated transportation activities associated with WIPP-generated RCRA hazardous waste, and evaluated the effectiveness of implementing procedures.	S The surveillance team requirements for activi- transportation and han satisfactorily impleme	ities performed at the dling of RCRA waste	WIPP for

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-17-21	08/01 – 08/03/17	Verified the adequacy and implementation of the NWP QA program with respect to sampling, data compilation, and reporting to maintain compliance with CBFO and Federal requirements for NESHAP reporting activities in accordance with CBFO documents. The surveillance also evaluated and validated the implementation and effectiveness of applicable NWP implementing procedures.	SSSThe surveillance team determined that the applicable requirements for the NWP Environmental NESHAP activities that were reviewed are satisfactorily implement and effective.One CAQ was identified during the surveillance, resultin in the issuance of CAR 17-044.		npplicable NESHAP ily implemented
NWP	S-17-22	08/29/17	Evaluated transportation activities associated with NWP Corridor Emergency Preparedness, and evaluated the effectiveness of implementing procedures	SSSSThe surveillance team determined that the NWP activities for NWP Corridor Emergency Preparedness are satisfactorily implemented and effective.		NWP activities
NWP	S-17-23	09/05 – 09/07/17	Evaluated the planning and execution of the NWP Mine Ventilation Program to Title 30 CFR 57.8520, Ventilation Planning and the New Mexico Mine Safety Code for All Mines.	S     S       The surveillance team determined that the NWP Mine		NWP Mine e requirements of lation planning, change control. properly ent surveillances lance, resulting lary 8, 2018,
NWP	S-17-24	01/03 - 01/04/17	Evaluated the NWP initial waste emplacement activity in Panel 7 of the WIPP.	S The surveillance team associated with Panel satisfactorily conducte contained in the refere	7 waste emplacement d in accordance with	t were

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-17-25	01/03/17	Evaluated NWP activities associated with control	S	S	S
			of waste containers stored in the Waste Handling Building (WHB) and release of waste containers for emplacement in the WIPP underground.	The surveillance team determined activities and controls used to release waste containers for emplacement provided verifiable evidence that the procedures in place were sufficient to prevent waste currently stored in the WHB from being inadvertently emplaced without undergoing the required enhanced chemical compatibility evaluation. The procedures in place further require CBFO concurrence with the chemical compatibility evaluation, as well as receipt of written authorization from CBFO to release the waste for emplacement in the WIPP underground.		
NWP	S-17-26	03/07/17	Evaluated the adequacy, implementation, and	S	S	S
			effectiveness of the Mobile Loading Unit/CCP training activities that direct CH-TRU waste receipt, TRUPACT-II unloading and maintenance, storage of waste containers at WCS, and shipment of empty TRUPACT-IIs from WCS.	The surveillance team training of the mobile and storage of TRU we implemented, and effe	loading unit personne aste are adequate, sat	el for unloading
NWP	S-17-27	04/25 -	Evaluated the effectiveness of implementation of	S	S	S
		04/27/17	WP 13-QA3012, <i>Supplier</i> <i>Evaluation/Qualification</i> , to verify responsibilities and implementation of the process steps as related to applicable upper-tier requirements and the NWP QAPD.	effective. One CAQ was identified resulting in the issuance of 17-036. As of January 8, 2018, CAR 17-036 is still		nented, and mance of CAR 66 is still open;
				therefore, it will be dis		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-17-28	08/08 – 08/10/17	Verified the adequacy and implementation of the NWP QA program with respect to annual affirmation of Material at Risk statistics to ensure the Plutonium Equivalent Curie loading of the existing backlog of unshipped certified waste containers is bounded by the mean and 95 percentile values in the WIPP DSA, and to verify the process for checking of individual payloads proposed for shipment to WIPP that ensures local groupings of high Material at Risk containers remain bounded by the WIPP DSA. The surveillance also evaluated and verified the implementation and effectiveness of applicable NWP implementing procedures.	S     S       The surveillance team determined that, overall, procedures and procedure implementation for statistical analysis of Material at Risk and related SQA activities are adequate and satisfactory and implementation efforts result in an effective program.		
NWP	S-17-32	03/21 – 03/31/17	Evaluated the WDS controls established to meet the DSA, section 18.8, Previously Certified Waste Preclusion of Shipments requirements, particularly the requirement for removal of the temporary "Read Only" control in WDS.	SSSSThe surveillance team determined that all of the DSA section 18.8 requirements have been met and that the "Read Only" function of the WDS can be removed so that the resumption of shipments to WIPP using previously certified waste from waste streams ID-RF-S3114 and SR-221H- PuOx can occur.		
NWP	S-17-41	04/25 – 04/27/17	Verified the adequacy and implementation of the NWP QA program with respect to application of software quality management and control of software packages that are identified as safety software items. The surveillance also evaluated and verified the implementation and effectiveness of applicable NWP implementing procedures.	SSSThe surveillance team concluded that the activities evaluated are effective and satisfactory for compliance with applicable upper-tier requirements and related WIPP procedures. Two items that were in progress during the surveillance, completion of reviews of re-screenings of safety software items and updates of the Controlled Software Log and the type C "general support software" list, will be evaluated during subsequent assessments to verify that work has been completed and that all records have been updated.		etivities compliance with ted WIPP ss during the creenings of ontrolled ort software" sessments to

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-17-43	07/25/17	Evaluated implementation and effectiveness of NWP/CCP procedure CCP-TP-199, <i>CCP/WCS CH</i> <i>TRU Waste Inventory Control</i> , for the control of CH-TRU waste containers temporarily stored at the WCS facility in Andrews, TX. This surveillance also evaluated the implementation and effectiveness of NWP container management, segregation, HOLD tagging, and nonconformances.	SSSThe surveillance team determined that the activities associated with CH-TRU waste inventory control at WCS were satisfactorily conducted and implemented in accordance with CCP-TP-199, Rev. 2, CCP/WCS CH TRU Waste Inventory Control, and CCP-PO-042, Rev. 1, CCP/WCS Interface Document.		
NWP	S-17-47	09/19 – 09/25/17	Verified the implementation and effectiveness of the NWP Emergency Management Emergency Operations Center with respect to the requirements of the CBFO QAPD. The surveillance team also evaluated and verified implementation and effectiveness of applicable NWP implementing procedures.	SSSSThe surveillance team determined that the applicable requirements for the NWP Emergency Management Emergency Operations Center activities that were reviewed are satisfactorily implemented and effective.One CAQ was identified resulting in the issuance of CAR 17-058. As of January 8, 2018, CAR 17-058 is still open; therefore, it will be discussed in the next CRA.		
NWP	S-17-48	09/18/17	Evaluated the execution of the NWP Dry-Deduster Sampling Plan, Revision 0, and Work Order 1734906, Commission of the Deduster.			ately reflected Sampling Plan

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-18-08	12/05 – 12/07/17	Evaluated the waste shipment monitoring activities performed at the WIPP, and evaluated the effectiveness of implementing procedures.	SSSSThe surveillance team determined that the applicable requirements for the shipment monitoring program operations performed by NWP Transportation Communications Operations at the WIPP are adequately established for compliance with upper-tier requirements, satisfactory in the implementation of these requirements, and effective in achieving the desired results.Two CAQs were identified resulting in the issuance of CARs 18-003 and 18-008. As of January 8, 2018, both CARs are still open; therefore, it will be discussed in the next CRA.		
NWP	S-18-10	11/14 – 11/16/17	Verified the adequacy and implementation of the NWP SQA Program with respect to application of software quality management and control to the CMR/Central Monitoring System (CMS) safety software application(s). The surveillance also evaluated and verified the implementation and effectiveness of applicable NWP implementing procedures regarding configuration management and change control of the CMS safety software application(s).	S The surveillance team software configuration CMS software applica surveillance team also software and testing of to implementation of t the application of SQA classified application i documentation of softy plan documents, and g life-cycle documentati software applications i platforms that interfac software. One CAQ was identifi the issuance of CAR 1 CAR is still open, ther CRA.	and the installation of tion are satisfactory. concluded that chang f changes are satisfac he CMS Ignition soft to the CMS safety s s not satisfactory reg- ware changes, mainte eneration and mainte on, including applica running on LPU and 1 e and provide input st ed during the surveill 8-009. As of January	of changes to the The ges to the CMS tory with respect ware. However, oftware arding mance of SQA nance of SQA tion of SQA to PLC equipment ignal to the CMS lance resulting in y 8, 2018, this

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
NWP	S-18-20	11/28 – 11/30/17	Evaluated the performance of NWP external Audit E17-09 of IONEX Research Corporation facilities for adherence to NWP WP 13-1, <i>Quality</i> <i>Assurance Program Description</i> , and procedures WP 13-QA.03, Rev. 26, <i>Quality Assurance</i> <i>Independent Assessment Program</i> , and WP 13- QA3012, Rev. 22, <i>Supplier</i> <i>Evaluation/Qualification</i> .	S The surveillance team NWP QA audit of ION adequate and meet the implementing procedu for the one finding wh 18-010. As of January 8, 2018, it will be discussed in	VEX Research Corpo requirements of the 1 res and upper-tier do ich resulted in the iss CAR 18-010 is still	ration are NWP cuments, except wance of CAR
NWP	S-18-23	11/14 – 11/22/17	Evaluated the implementation and effectiveness of DOE/WIPP-17-3593, Revision 0, <i>Oxidation Gas Sampling, Analysis, and Evaluation</i> , performed by CCP personnel of CH-TRU waste containers temporarily maintained at the WCS facility in Andrews, TX.	S       S         S       S         The surveillance team determined that the activities associated with sampling and analysis of CH-TRU waste containers for carbon dioxide and nitrous oxide performed by CCP personnel; evaluation of data performed by LANL CO personnel; and the letter from CBFO personnel recommending final disposition of the waste containers were satisfactorily conducted and implemented in accordance with DOE/WIPP-17-3593, Oxidation Gas Sampling, Analysis, and Evaluation.		activities H-TRU waste xide performed rmed by LANL- ersonnel e containers nted in
NWP	S-18-24	12/05 – 12/07/17	Evaluated the performance of NWP External Audit E18-03 of RJR Engineering, P.C., dba Encorus Group, facilities for adherence to NWP WP 13-1, <i>Quality Assurance Program Description</i> , and procedures WP13-QA.03, Rev. 26, <i>Quality</i> <i>Assurance Independent Assessment Program</i> ; and WP 13-QA3012, Rev. 22, <i>Supplier</i> <i>Evaluation/Qualification</i> .	S Overall, the surveillan of the NWP QA Audit Encorus Group, are ad the NWP implementin documents. No concer	of RJR Engineering, equate and meet the g procedures and upp	, P.C., dba requirements of

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SNL/CPG	A-13-09	02/12 – 02/14/13	Verified the continued adequacy, implementation, and effectiveness of the SNL/CPG WIPP QA program for WIPP activities in accordance with the CBFO QAPD.	SSWith the exception of two identified CAQs which did no negatively affect the overall program, the SNL/CPG WIF QA program was found to be adequate, satisfactorily implemented, and effective in achieving the desired resul The two CAQs are documented on CARs 13-012 and 13- 013.		which did not SNL/CPG WIPP isfactorily e desired results.
SNL/CPG	A-14-08	02/25 – 02/26/14	Verified the continued adequacy, implementation, and effectiveness of the SNL/CPG WIPP QA program for WIPP activities in accordance with the CBFO QAPD.	SSSSThe SNL/CPG WIPP QA program was found to be adequate, satisfactorily implemented, and effective in achieving the desired results.		
SNL/CPG	A-15-11	02/10 – 02/12/15	Verified the continued adequacy, implementation, and effectiveness of the SNL/CPG WIPP QA program for WIPP activities in accordance with the CBFO QAPD.	SSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSSS		
SNL/CPG	A-16-07	02/09 – 02/11/16	Verified the continued adequacy, implementation, and effectiveness of the SNL/CPG WIPP QA program for WIPP activities in accordance with the CBFO QAPD.	S         S           The SNL/CPG WIPP QA program is adequately established for compliance with upper-tier requirements, satisfactory in the implementation of these requirements, and effective in achieving the desired results.		
SNL/CPG	A-17-06	02/14 – 02/16/17	Verified the continued adequacy, implementation, and effectiveness of the SNL/CPG WIPP QA program for WIPP activities in accordance with the CBFO QAPD.	for compliance with u the implementation o achieving the desired	fied during the audit r	ts, satisfactory in and effective in

## Table AUD-6. Sandia National Laboratories/Carlsbad Program Group Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SNL/CPG	S-14-19	07/29 – 07/31/14	Evaluated the adequacy, implementation, and effectiveness of SNL/CPG plans and procedures related to the application of SQA and configuration management to Performance Assessment Computational Suite computer codes used in the underground modeling of the WIPP site that were migrated from the HP/VMS Computing Cluster and the Linux Alice cluster to the Sun/Solaris cluster. The surveillance also evaluated the testing and qualification of these codes for running on the new hardware and operating system.	S The surveillance team evaluated are adequat compliance and are sa effective.	e with respect to proc	edural

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SRS	A-13-02	11/06 -	1 57	S	S	S
		11/08/12	implementation, and effectiveness of the SRS/CCP TRU waste characterization and certification activities for CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCG S5000 debris waste.	The audit team concluded that, overall, the SRS/CCP technical and QA programs, as applicable to audited activities, were adequately established for compliance with upper-tier requirements. The audit team verified that the SRS/CCP program for characterization and certification activities related to CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCG S5000 debris waste continues to be adequate, satisfactorily implemented, and effective. The audit team also determined that the SRS/CCP QA program requirements are being satisfactorily implemented and are effective. Four CAQs were identified during the audit necessitating the		
				initiation of CARs 13-		
SRS	A-14-04	11/13 -	Evaluated the continued adequacy,	S	S	S
		11/15/13	implementation, and effectiveness of the SRS/CCP TRU waste characterization and certification activities for CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCG S5000 debris waste.	The audit team concluded that the applicable SRS/CCP TRU waste characterization activities, as described in the associated implementing procedures, are adequate, satisfactorily implemented, and effective. One CAQ was identified during the audit necessitating the initiation of CAR 14-006.		

Table AUD-7. Savannah River Site Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SRS	A-15-02	11/04 – 11/06/14	Evaluated the adequacy, implementation, and effectiveness of the SRS/CCP TRU waste characterization and certification activities for CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCG S5000 debris waste.	SSSSThe audit team concluded that, overall, the SRS/CCPtechnical and QA programs, as applicable to auditedactivities, were adequately established for compliance withupper-tier requirements. The audit team verified that theSRS/CCP program for characterization and certificationactivities related to CH SCGs S3000 homogeneous solidswaste, S4000 soils/gravel waste, and S5000 debris waste, andRH SCG S5000 debris waste continues to be adequate,satisfactorily implemented, and effective. The audit teamalso determined that the SRS/CCP QA program requirementsare satisfactorily implemented and effective.One CAQ resulted in the issuance of CAR 15-011.		
SRS	A-16-02	12/03 – 12/04/15	Evaluated documentation to verify adequacy, implementation, and effectiveness of the SRS/CCP TRU waste characterization and certification activities for CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCG S5000 debris waste.	Image: One CAQ resulted in the issuance of CAR 15-011.IIIIThe audit team concluded that, due to the limited scope of this audit and inactivity since Audit A-15-02, the audit team was unable to determine the overall adequacy, implementation, and effectiveness of SRS/CCP waste characterization activities.However, the audit team reviewed document revisions made since the last audit (A-15-02) relative to acceptable knowledge and dose-to-curie (DTC) associated with radiological characteristics of waste. Additionally, WAP-QA elements established for the control of personnel qualification and training, documents and records, and nonconformance reporting were examined.Once waste characterization field activities resume at the SRS, CBFO will conduct a recertification audit as a basis for reinstating authority to perform waste characterization activities and resume waste shipments from SRS to the		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SRS	A-17-02		Evaluated documentation to verify adequacy,	Ι	Ι	Ι
		12/08/16	implementation, and effectiveness of the SRS/CCP TRU waste characterization and certification activities for CH SCGs S3000 homogeneous solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCG S5000 debris waste. No transportation activities were evaluated during the audit.	TRU waste characteriz suspended and no char occurred since the pre- conducted December 2 have confirmed that C be in a state of suspens the previous recertificat documents relative to Due to the limited scop SRS since Audit A-16 determine the overall a effectiveness of SRS/C certification activities. SRS/CCP QA program established for compli requirements, satisfact Also, CBFO has not pr specifying when waste acceptable; therefore, during the audit. Once waste characteriz SRS, CBFO will cond reinstating authority to activities and resume v WIPP.	acterization field activious recertification a b - 4, 2015). The result CP operations at the sign. Activities performant adiological characterizes of this audit involved re- radiological characterizes of this audit team with -02, the audit team with adequacy, implement CCP waste characterize. The audit team concerns evaluated were added ance with applicable orily implemented, are rovided the required be with oxidizing chem- it was not available for zation field activities uct a recertification a perform waste characterize.	ivities have nudit (A 16-02, 1lts of this audit SRS continue to rmed at SRS after evisions to ristics of waste. nactivity at the as unable to ation, and cation and cluded that the equately upper-tier nd effective. BOK document nicals is or evaluation resume at the udit as a basis for interization

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SRS	A-18-02	10/17 – 10/19/17	Evaluated documentation to verify adequacy, implementation, and effectiveness of the SRS/CCP TRU waste characterization and certification activities for CH SCGs S3000 solids waste, S4000 soils/gravel waste, and S5000 debris waste, and RH SCG S5000 debris waste. The sole CCP activity related to SRS AK has been the development and approval of Enhanced AK products for specific SRS waste streams. As a result, the AK portion of this audit was focused on available enhanced AK products and supporting documentation for subpopulations of SRS TRU waste streams SR-221H-PuOx (containers in the WHB and at SRS), SR-W027- HBL-BOX (containers in the WHB), and SR- MD-PAD1 (containers in the WHB). Also, the BOK for waste streams SR-W027-HBL-BOX and SR-MD-PAD1 have been approved by CBFO for the containers in the WHB. Waste stream SR-221H-PuOx does not require a BOK (no oxidizing chemicals are present). Documentation associated with transportation activities evaluated during the audit was limited to the SR-221H-PuOX waste stream.	I TRU waste characteriz suspended and no char occurred since the pre conducted December ( 02 confirmed that SRS to be in a state of susp Due to the limited sco SRS since Audit A-17 determine the overall a effectiveness of SRS/0 certification activities. SRS/CCP QA elemen adequately established tier requirements, satis Once waste characteri SRS, CBFO will cond reinstating authority to activities and resume v WIPP. One CAQ identified d of CAR 18-001.	racterization field act vious recertification a 6 - 8, 2016). The resu S/CCP operations at t ension. pe of this audit and in '-02, the audit team w adequacy, implement CCP waste characteria. The audit team condi- ts of enhanced AK ev l for compliance with sfactorily implemented zation field activities uct a recertification a perform waste characteria waste shipments from	ivities have audit (A-17-02, alts of Audit A-18- he SRS continue nactivity at the ras unable to ation, and zation and cluded that the raluated were applicable upper- ed, and effective. resume at the udit as a basis for acterization n SRS to the
SRS	S-13-20	03/05 – 03/13/13	Reviewed and evaluated the adequacy, implementation, and effectiveness of the NWP/CCP NDA waste characterization process using the Nondestructive Assay Box Counter (NABC) gamma modality with the five-foot setback configuration for characterizing and certifying CH SCG S5000 debris wastes in SWB.	S The surveillance team configuration procedu requirements. The tea for measurement of S <sup>V</sup> evaluated during this s implemented, and that	res adequately addres im also determined th WBs and the associat surveillance are satisf	ss upper-tier at the processes ed activities actorily

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SRS	S-14-20	05/13 – 05/19/14	Evaluated documentation for supporting the characterization of RH S5000 debris waste, specific to the radiological characterization of waste stream SR-RH-SDD.01 consisting of three sealed plutonium-beryllium neutron sources from the SRS Physics Laboratory.	SSSThe surveillance team found the process for radiological characterization of the three SRS RH sealed sources to be adequate with respect to procedural compliance with requirements and satisfactory and effective in the implementation of those requirements. Two CAQs were identified during the surveillance, resulting in the issuance of CARs 14-041 and 14-042.		
SRS	S-15-06	10/15/14	Evaluated field activities associated with NDA and RTR processes and associated equipment used by the NWP/CCP at the SRS for the characterization of CH-TRU SCGs S3000 homogeneous solids, S4000 soils/gravel, and S5000 debris wastes. The purpose of the surveillance was to evaluate the degree of effective implementation of associated requirements and to supplement the annual recertification audit of SRS/CCP (A-15-02) to be conducted November 4 – 6, 2014, at the Skeen- Whitlock Building in Carlsbad, New Mexico.	SSSSThe SRS/CCP activities and related requirements associated with NDA and RTR for the characterization of CH-TRU SCGs S3000, S4000 and S5000 are effectively implemented and satisfactory in achieving the desired results.		
SRS	S-17-31	03/21– 03/31/17	Evaluated SRS/CCP preparations to ship SRS/CCP Waste Stream SR-221H-PuOX (SCG S5000) for compliance to Revision 8 of the WAC, Appendix I, and Revision 5b of the DSA, section 18.8. This activity is performed to address Corrective Action item 1 of the CAP for WA-1.PRE CAP, developed in response to issues DOE-2-PreShip 1 as identified in the Office of Environmental Management (EM) Management Assessment Report for the Resumption of the National Transuranic Waste Program, issued March 2017.	S The surveillance team 16-3568, Plan for Vali Revision 2, section 5.1 met; the resumption of 221H-PuOx waste to V	dating Currently Cer , 5.2, and 5.3 require f shipments of current	tified Waste, ments have been

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
CBFO	A-13-26		Evaluated the adequacy, implementation, and effectiveness of selected QA processes related to	S	S	S
		08/22/13	the CBFO QA program. The audit included NQA-1-1989, Criteria 4 through 7.	The audit team concl- adequate relative to the NQA-1-1989 edition, implementing proced and 13-056) were ide	and the associated C ures are adequate. Ty	irements from the BFO vo CARs (13-055
CBFO	A-14-22	09/02 -	Evaluated the adequacy, implementation, and	S	S	S
		09/03/14	effectiveness of selected QA processes related to the CBFO QA program. The audit included NQA-1 1989 Criteria 17 through 18.	The audit team conclu- adequate relative to the NQA-1-1989 edit implementing proced was identified as a re	ne flow-down of the r ion, and the associate ures are adequate. On	equirements from d CBFO
CBFO	A-14-23	09/25/14	Evaluated the adequacy, implementation, and effectiveness of technical and QA activities related to the CBFO Performance Demonstration Program (PDP).	S	S	S
				The audit team conclu- adequate for the work accordance with the r technical areas evaluated	equired program docu	mplemented in uments. The
CBFO	A-16-27	09/22/16	Evaluated the degree of adequacy,	S	S	S
			implementation, and effectiveness of the CBFO Document Control Program for compliance with the requirements of the CBFO QAPD.	The audit team conclu- Control Program con upper-tier requirement implemented and effe and 16-074) were ide	tinues to adequately a ats and remain satisfac active. Three CARs (	ddress applicable ctorily 16-072, 16-073,
CBFO	A-17-28	09/05 -	Evaluated the degree of adequacy,	S	S	S
		09/13/17	implementation, and effectiveness of the CBFO PDP Management for compliance with the requirements of the CBFO QAPD.	The audit team concluded that the CBFO PDP Manageme continues to adequately address applicable upper-tier requirements and remains satisfactorily implemented and effective. One concern determined to be a CAQ resulted is the issuance of CAR 17-057. As of January 8, 2018, CAR 17-057 is still open; therefore, it will be discussed in the next CRA.		

Table AUD-8. Carlsbad Field Office Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
CBFO	A-17-29	08/29 -	Evaluated the degree of adequacy,	S	S	S
		08/31/17	implementation, and effectiveness of the CBFO QA program document implementation supporting NQA-1-1989 Criteria 1, 2, 4, 7, and 16-18 for compliance with the requirements of the CBFO QAPD as well as Commercial Grade Dedication.	Four CARs (17-051, 17-052, 17-053, and 17-055) were issued but determined not to negatively affect the overall adequacy and implementation of the CBEO OAPD. As a		
				As of January 8, 2018, all four CARs are still open; therefore, they will be discussed in the next CRA.		
CBFO	S-13-23		Evaluated the effective implementation of the	S	S	S
		05/09/15	CBFO QA concern classification process described in CBFO MP 3.1, <i>Corrective Action</i> <i>Reports</i> , CBFO MP 10.2, <i>Surveillances</i> , and CBFO MP 10.3, <i>Audits</i> .	Based on the surveillance, the team has determined that, for a period of time, the requirements for classifying concerns were not consistently applied. Furthermore, the surveillance team determined that the apparent root cause for inappropriate classifications is attributed to a misinterpretation of the program requirements. Accordingly, the CBFO Office of Quality Assurance should take the appropriate measures to address and correct the apparent root cause and the instances reported herein to reduce the likelihood of recurrence. However, the surveillance purpose was complete and the team determined that the CBFO process was established, satisfactorily implemented, and effective. Five CAQs were identified during the surveillance resulting in the issuance of CARs 13-033 to 13-037.		

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
CBFO	8-15-35	04/28 – 04/30/15	Evaluated CBFO implementation of DOE Order 436.1, <i>Departmental Sustainability</i> , requirements (Environmental Management System) and ISO 14001:2004, <i>Environmental Management</i> <i>Systems-Requirements with Guidance for Use</i> , and evaluated the adequacy of DOE/WIPP-05- 3318, <i>Waste Isolation Pilot Plant Environmental</i> <i>Management System Description</i> , in implementing DOE Order 436.1 and ISO 14001:2004.	SSSSThe surveillance determined that DOE/WIPP-05-3318adequately implements DOE Order 436.1 and ISO14001:2004, and the CBFO plans, procedures, and othersupporting documentation have been verified adequate,satisfactorily implemented, and effective.One CAQ was identified during the surveillance resultingthe issuance of CAR 15-047.		PP-05-3318 and ISO res, and other ed adequate,
CBFO	S-15-38	03/11 – 03/12/15	Evaluated the performance and effectiveness of NWP's project oversight of its Criticality Control Overpack contractor, NFT, Inc., in compliance with NWP WP 13-QA-49, Rev. 2, <i>Quality</i> <i>Assurance Inspection Plan for the Criticality</i> <i>Control Overpack.</i> The surveillance team observed the contract-required first article inspection of NFT production of NWP Serial #000716.	SSSSThe surveillance determined that the NWP Criticality Control Overpack Inspection adequately and correctly documented the inspection activities. In addition, the items inspected in the checklist were found to be adequate as required by the NWP QA program.		
CBFO	S-15-50	07/07 – 07/09/15	Evaluated the CBFO corrective action responses to Judgements of Need (JONs) that required training, as documented in the <i>February 6, 2015,</i> <i>Corrective Action Plan Addressing the Accident</i> <i>Investigation Reports of the Underground Salt</i> <i>Haul Truck Fire at the Waste Isolation Pilot</i> <i>Plant, February 5, 2014, and the Phase 1,</i> <i>Radiological Release Event at the Waste Isolation</i> <i>Pilot Plant, on February 14, 2014.</i>	SSSSThe surveillance team determined that training-specific actions related to the February 6, 2015, Corrective Action Plan Addressing the Accident Investigation Reports of the Underground Salt Haul Truck Fire at the Waste Isolation Pilot Plant, February 5, 2014, and the Phase 1, Radiological Release Event at the Waste Isolation Pilot Plant, on February 14, 2014, are being tracked and objective evidence of completion is being managed by the CBFO Corrective Action Manager.		ning-specific prrective Action n Reports of the Waste Isolation use 1, colation Pilot cked and

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
CBFO	S-15-51	05/19/15	Evaluated the CBFO corrective action responses to JONs that required new procedures or revisions to existing procedures, as documented in the <i>February 6, 2015, Corrective Action Plan</i> <i>Addressing the Accident Investigation Reports of</i> <i>the Underground Salt Haul Truck Fire at the</i> <i>Waste Isolation Pilot Plant, February 5, 2014,</i> <i>and the Phase 1, Radiological Release Event at</i> <i>the Waste Isolation Pilot Plant, on February 14,</i> <i>2014.</i>	SSSThe surveillance team determined that CBFO developmentof new procedures and revisions to existing procedures inresponse to the February 6, 2015, Corrective Action PlanAddressing the Accident Investigation Reports of theUnderground Salt Haul Truck Fire at the Waste IsolationPilot Plant, February 5, 2014, and the Phase 1,Radiological Release Event at the Waste Isolation PilotPlant, on February 14, 2014, were timely, adequate, andeffective.		
CBFO	S-16-46	09/06 – 09/08/16 & 09/12/16	Evaluated the implementation and effectiveness of CBFO MP 10.9, Rev. 3, <i>Surveillance,</i> <i>Operational Awareness, and Issues Management</i> , to verify responsibilities and implementation of the process steps as related to applicable upper- tier requirements and the CBFO QAPD.	M M M Overall, the surveillance team determined that the processes of the CBFO NTP and WIPP marginally meet the requirements of CBFO MP 10.9, implementing procedures, and upper-tier documents. Four CAQs were identified during the surveillance necessitating the initiation of CARs 16-067, 16-068, 16-069, and 16-070. As of January 8, 2018, these CARs are still open, therefore they will be discussed in the next CRA.		
CBFO	S-17-02	11/29 – 12/13/16	Evaluated CBFO NTP implementation and the effectiveness of management procedure (MP) 4.15, <i>The Processing of TRU Waste Acceptable Knowledge Summary Reports</i> , Rev. 0, and MP 4.17, <i>CBFO Review and Approval of Waste Stream Profile Forms</i> , Rev. 0.	SSSSThe surveillance team determined that the applicable requirements for MP 4.15 and MP 4.17 operations performed by CBFO NTP are established, satisfactorily implemented, and effective in achieving the desired results.		applicable erations satisfactorily
CBFO	S-17-04	01/17 – 01/19/16	Evaluated CBFO NTP implementation and the effectiveness of TRANSCOM processes. The surveillance team evaluated implementation of the contingency plan for CBFO TRANSCOM operations by MA-CHIS at the Skeen-Whitlock Building.	S The surveillance tean requirements for the 0 operations performed implemented, and eff	CBFO TRANSCOM	program ablished,

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
CBFO	S-17-35	05/16 – 05/20/17	Evaluated the CBFO and all WIPP Participant programs and activities related to implementation of the SQA requirements of the CBFO QAPD, Rev. 13, specific to section 6.0. All applicable implementing procedures and plans were reviewed by the surveillance team.	SSOverall, the surveillance team concludes that all of the WIPP Participant programs meet the requirements of the CBFO QAPD, Rev. 13, changes specific to section 6.0.		
CBFO	S-18-05	10/24 – 10/26/17	Verified the implementation and effectiveness of CBFO Management Procedure 3.6, <i>Management of Reviews Conducted by External Organization</i> , with respect to the requirements of the current CBFO QAPD. The surveillance was also conducted to satisfy corrective action plan commitments of DOE EM-Headquarters Audit EM-PA-15-17 findings in relation to MP 3.6 not being utilized by CBFO staff. The EM audit was conducted on July 26 – 29, 2017.	U The surveillance team reviews conducted by in CBFO MP 3.6, is r compliance with appl degree of implementa surveillance for these in the next CRA. One CAQ was identifi the issuance of CAR 18-002 is still open; t next CRA.	v external organization tot satisfactorily estab- icable upper-tier requi- tion is not acceptable unsatisfactory results fied during the surveil 18-002. As of January	hs, as described blished for hirements and the the follow-up to will be reported llance resulted in 7 8, 2018, CAR

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
ORNL	A-13-12	04/23 – 04/25/13	Evaluated the adequacy, implementation, and effectiveness of the ORNL/CCP TRU waste characterization activities for RH and CH SCG S5000 debris waste and CH SCG S4000 soils/gravel waste.	IIISince ORNL/CCP suspended waste characterization activities at the ORNL, the audit team was unable to determine the adequacy of program plans and procedures, the implementation of plans and procedures, and the effectiveness of characterization activities. Therefore, the adequacy, implementation, and effectiveness of all aspect of the ORNL/CCP waste characterization activities contin to be indeterminate.		
ORNL	A-14-03	01/14 – 01/16/14	Evaluated for the adequacy, implementation, and effectiveness of the technical and QA activities performed by NWP/CCP at ORNL for characterization and certification of CH and RH SCG S5000 debris wastes, CH SCG S3000 solids waste, and CH SCG S4000 soils/gravel waste. Transportation evaluations were limited to flammable gas analysis, since these were the only transportation- related activities being conducted.	and QA programs compliance with a satisfactorily imp desired results. O	S ncluded that the ORN evaluated were adequant applicable upper-tier r lemented, and effective ne CAQ was identifien nitiation of CAR 14-0	uately established for requirements, re in achieving the d during the audit
ORNL	A-14-29	07/29 – 07/30/14	Evaluated the adequacy, implementation, and effectiveness of the technical and QA activities performed by NWP/CCP at ORNL for characterization and certification of CH SCG S3000 solids waste, CH SCG S4000 soils/gravel waste, and CH SGC S5000 debris waste.	and QA programs compliance with a	S ncluded that the ORN evaluated were adequipplicable upper-tier r emented, and effectiv	uately established for equirements,
ORNL	A-15-09	03/31 – 04/02/15	Evaluated the adequacy, implementation, and effectiveness of the technical and QA activities performed by NWP/CCP at ORNL for characterization of CH and RH SCG S5000 debris wastes, CH SCG S3000 solids waste, and CH SCG S4000 soils/gravel waste. Transportation evaluations were limited to the area of flammable gas analysis, since that was the only transportation-related activity being performed.	and QA programs compliance with a satisfactorily impl desired results.	S ncluded that the ORN evaluated were adequapplicable upper-tier r lemented, and effectiv ed during the audit ne 15-033.	uately established for requirements, re in achieving the

## Table AUD-9. Oak Ridge National Laboratory Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
ORNL	A-16-15	04/19 – 04/21/16	Evaluated the adequacy, implementation, and effectiveness of the technical and QA activities performed by NWP/CCP at ORNL for characterization of CH and RH SCG S5000 debris wastes, CH SCG S3000 solids waste, and CH SCG S4000 soils/gravel waste. Transportation evaluations were limited to the area of flammable gas analysis, since that was the only transportation-related activity being performed.	SSSSThe audit team concluded that the ORNL/CCP technicaland QA programs evaluated were adequately established for compliance with applicable upper-tier requirements, satisfactorily implemented, and effective in achieving the desired results.One CAQ was identified during the audit necessitating the initiation of CAR 16-035.		
ORNL	A-17-07	10/17 – 10/19/16	Evaluated compliance to changes in the WIPP WAC, Rev. 8, as applicable to TRU waste characterization activities being performed by CCP at the ORNL for CH SCGs S3000 solids, S4000 soils/gravel, and S5000 debris wastes, and RH SCG S5000 debris wastes. Areas of focus included the enhanced AK process; the expansion of the WIPP WAC Appendix A, incorporating radioassay of both CH and RH TRU waste and the clarification of minimum detectable activity and lower limit of detection terms; the clarification and strengthening of the requirements and methods for NDA system quality control and documentation was added to adjust for the elimination of the requirement for weekly interfering matrix measurements; and radiography training for operators as specified in the WIPP WAC Appendix F. The GSTR process was previously evaluated during CBFO Surveillance S-16-57.	ORNL continue to requirements and effective. Howev completely evaluating implementation at not be verified and has not provided to with oxidizing cho available for evaluation One CAQ was ide	S I for Enhanced AK ncluded the character o adequately address a remain satisfactorily : er, the audit team was the the enhanced AK p nd effectiveness of en d was deemed indeter the BOK document sp emicals is acceptable; that during the audi entified during the audi 17-006. This CAR ha	ization activities at applicable upper-tier implemented and s unable to processes; therefore, hanced AK could minate. Also, CBFO pecifying when waste therefore, it was not t. lit necessitating the

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
ORNL	A-17-09	10/04 – 10/05/16	The audit team performed the initial evaluation of the adequacy, implementation, and effectiveness of the technical and QA aspects of Neutron DTC and Radiological Characterization Sampling activities performed by NWP/CCP at ORNL for characterization of RH SCG S5000 debris wastes. The audit was performed at the ORNL site in Oak Ridge, TN.	SSSThe audit team concluded that the ORNL/CCP technical and QA programs evaluated were adequately established for compliance with applicable upper-tier requirements, satisfactorily implemented, and effective in achieving the desired results.		
ORNL	A-17-21	04/18 – 04/20/17	The scope of the audit included evaluations for the continued adequacy, implementation, and effectiveness of the technical and QA activities performed by NWP/CCP at ORNL for characterization of CH and RH SCG S5000 debris wastes, CH SCG S3000 solids waste, and CH SCG S4000 soils/gravel waste. Transportation evaluations were limited to the area of Flammable Gas Analysis, since that was the only transportation-related activity being performed. The audit team also verified that a technical review of the generator site's processes had been performed and that any issues identified during the technical review were resolved per DOE/WIPP-16-3564, <i>Generator Site Technical</i> <i>Review Procedure</i> .	and QA programs compliance with a satisfactorily impl desired results. C document specify is acceptable; then during the audit. implemented, the indeterminate. Fu activities for chars evaluated during to Two CAQs were	S I for Enhanced AK ncluded that the ORN evaluated were adeq applicable upper-tier r lemented, and effectiv BFO has not provide ing when waste with efore, it was not avai Until all enhanced AI AK process at ORNI in ther, batch data repo acterizing S3000 solid his audit due to inact identified during the a ARs 17-031 and 17-0	uately established for requirements, ve in achieving the d the required BOK oxidizing chemicals lable for evaluation X requirements are , will be deemed orts and field ds waste were not ivity for this SCG. audit necessitating

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
ORNL	S-17-40	07/10 – 07/12/17	Evaluated ORNL/CCP preparations to ship waste from ORNL/CCP Waste Stream OR-NFS-CH- SOIL (SCG S4000) for compliance to the WIPP DSA, Section 18.8, and Revision 8 of the WAC, Appendices H (H.5) and I. The surveillance scope was to evaluate the enhanced AK process that was deemed "indeterminate" in the Final Audit Reports for Audit A-17-07 and Audit A-17-21.	requirements of th 201, Verification of Criteria, and relat implementing pro- have been met for all necessary requirement for re- the waste stream of approval from CB SOIL containers in SPM Previously Of Checklist, can be NFS-CH-SOIL with WIPP. The surver previous indetermin in Audit Reports of The surveillance to ORNL Waste Street	S eam concluded that the CBFO QAPD, WA of Shipping Criteria a ed quality assurance cedures specific to O the enhanced AK pro- irements for the comp have been met, exce- cecipt of CBFO writte or subpopulation. Aft FO to ship the specific s received, CCP-TP-2 Certified Waste Shipp completed, releasing aste to be shipped fro- illance team further co- inate findings in regat A-17-07 and A-17-21 eam finds that the en- cam OR-NFS-CH-SO ented, and effective.	AC, DSA, CCP-TP- and Emplacement and technical R-NFS-CH-SOIL ocess. At this time, pletion of CCP-TP- pt for the en approval to ship ter the written ic OR-NFS-CH- 201 Attachment 1 – bing Criteria Review the specific OR- m ORNL to the oncludes that the ards to AK processes have now been met. hanced AK for
ORNL	S-16-57	09/19 – 09/23/17	Evaluated the implementation and effectiveness of the CBFO GSTR process. The GSTR is conducted by the CBFO NTP Compliance Division and NWP (co-permittees) and is a review of generator site activities applicable to treatment, packaging, certification, and management of transuranic waste at DOE site waste management programs.	and effectiveness	S eam determined that of the GSTR process plicable requirements	is adequate and

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
AMWTP	A-13-01	10/15 – 10/18/12	Evaluated continued adequacy, implementation, and effectiveness of the AMWTP QA program and the technical processes related to AMWTP characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris wastes.	S The audit team concle QA programs, as app adequate in addressin team concluded that, technical programs for homogeneous solids a being satisfactorily in CBFO QAPD, the W in achieving the desir	licable to the audited og upper-tier requirem overall, the defined A or characterizing CH S and CH SCG S5000 c nplemented in accord AP, and the WAC, ar	activities, were lents. The audit MWTP QA and SCG S3000 lebris waste were ance with the
AMWTP	A-14-01	10/01 – 10/03/13	Evaluated continued adequacy, implementation, and effectiveness of the AMWTP QA program and the technical processes related to AMWTP characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris wastes.	SSSSThe audit team concluded that, overall, the definedAMWTP QA and technical programs for characterizing CISCG S3000 homogeneous solids and CH SCG S5000debris waste were satisfactorily implemented in accordancewith the CBFO QAPD, the WAP, and the WAC, and wereeffective in achieving the desired results.		
AMWTP	A-15-01	10/07 — 10/09/14	Evaluated continued adequacy, implementation, and effectiveness of the AMWTP QA program and the technical processes related to AMWTP characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris wastes.	S The audit team conclutechnical and QA pro activities, were adequirequirements and the programs for character solids and CH SCG S implemented in accor WAP, and the WAC, desired results. Four CAQs were ident the initiation of CAR	grams, as applicable nate in addressing upp defined AMWTP QA erizing CH SCG S300 55000 debris waste wo rdance with the CBFC and were effective in	to the audited ber-tier A and technical 00 homogeneous ere satisfactorily O QAPD, the a achieving the it necessitating

 Table AUD-10. Advanced Mixed Waste Treatment Project Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
AMWTP	A-16-01	10/27 – 10/29/15	Evaluated continued adequacy, implementation, and effectiveness of the AMWTP TRU waste characterization and certification activities for CH SCG S3000 homogeneous solids and CH SCG S5000 debris waste. In addition, the NDA Retrieval Box Assay System was evaluated for initial certification for characterization of SCG S3000 and SCG S5000 wastes. The audit team evaluated the system and batch data reports generated, as well as assessed the process to allow the assembly of CH waste payloads to include some compacted containers (pucks) that cannot be directly measured under AMWTP's currently approved program.	S The audit team conclu QA programs, as app adequate in addressin exception of RTR, the programs for characte solids and CH SCG S implemented in accon WIPP WAP, and the the desired results. Five CAQs were iden the initiation of CAR 16-008.	licable to the audited g upper-tier requirem e defined AMWTP Q erizing CH SCG S300 5000 debris waste we dance with the CBFO WAC, and were effect tified during the audi	activities, were nents. With the A and technical 00 homogeneous ere satisfactorily D QAPD, the ctive in achieving

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
AMWTP	A-17-04	12/12 -	Evaluated continued adequacy,	Ι	Ι	Ι
		12/16/16	implementation, and effectiveness of the AMWTP CH-TRU waste characterization and certification activities for SCG S3000 homogeneous solids, SCG S4000 soils/gravel, and SCG S5000 debris waste.	The audit team concluprograms, as applicable adequate in addressind defined AMWTP QA characterizing SCG S S4000 soils/gravel, and satisfactorily implemented desired results, excepting the time of audit, no or review; therefore, the indeterminate. No objective evidence the AK requirements Interface Waste Manawaste Stream Profile Retrieval Project Soil required BOK docum oxidizing chemicals i available for evaluative technical review of the been performed per Etechnical Review Profile Five CAQs were ident the initiation of CAR 17-011.	le to the audited activ g upper-tier requirem and technical progra 3000 homogeneous s ad SCG S5000 debris ented and effective in t for RTR of SCG S4 objective evidence wa RTR of S4000 was d e was available for re for completion of Ak agement Documents I Form for S4000 Acc s. CBFO has not pro ent specifying when s acceptable; therefor on during the audit. I e generator site's pro ODE/WIPP-16-3564, <i>ocedure</i> . tified during the audit	vities, were nents. The solids, SCG waste were a achieving the 000 waste. At as available for deemed wiew to verify X Assessments Lists and the elerated wided the waste with re, it was not Further, a becesses has not <i>Generator Site</i>

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
AMWTP	S-13-21	03/20 – 03/21/13	The surveillance team evaluated the use of the Supercompactor to breach prohibited containers and eliminate prohibited items within 55-gallon drums of CH SCG S5000 debris waste through the compaction process. The surveillance team reviewed AMWTP Engineering Design Files supporting that prohibited items (i.e., compressed gases and inner containers with prohibited amounts of liquid) are effectively eliminated through the compaction of 55-gallon drums.	SSThe surveillance team concluded that the review of the referenced documents suggests that the use of the compaction process using the Supercompactor is an effective method for remediating prohibited items; however, measures should be taken to ensure that personnel are appropriately trained.		
AMWTP	S-14-08	10/08/13	Evaluated the RTR Unit 1001 (equipment ID RTR-RTR-1001) for characterizing CH SCGs S3000 homogeneous solids and S5000 debris waste.	SSSSThe surveillance team concluded that upper-tier requirements are adequately incorporated into implementing plans and procedures and RTR characterization procedures are effectively implemented for characterizing S3000 solids waste and S5000 debris waste using RTR Unit 1001.		
AMWTP	S-15-15	06/02 – 06/04/15	The surveillance team evaluated the implementation and effectiveness of approved AMWTP corrective actions related to CBFO CARs 15-002 and 15-005, issued as a result of CBFO Audit A-15-01. The CARs were related to the periodic review process of AMWTP procedures and the identification of numerous instances of incomplete AMWTP training records.	S for CAR 15-002 U for CAR 15-005 The surveillance team were identified during inadequacy of remedi for closure, CAR 15-( additional corrective a CARs have been close adequacy, effectivene on the results at the time	this surveillance, du al and investigative a 005 will remain open actions. As of Januar ed. However, evalua ss, and implementati	te to the tections required pending ty 8, 2018, both tion for on remains based

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
AMWTP	S-18-16	12/04 -	Re-evaluated an indeterminate condition that	S	S	S
		12/07/17	was identified during CBFO Audit A-17-04 of the AMWTP, in particular, the Enhanced AK process. The surveillance included an adequacy review for compliance to the applicable requirements of the WAC, Revision 8, Appendices H and I.	The surveillance team requirements of the C DSA, and related QA procedures specific to AK process by AMW surveillance team ide: 18-006, 18-007) durin impacts the ability of AK process. The ind that was identified in adequately implemen necessary requirement been met, except for to written approval to sh The CBFO written ap CBFO requirement to requirements, not an completed all of the a for the two subpopula examined during this As of January 8, 2018 they will be discussed	BFO QAPD, the WA and technical impler the implementation TP have been met. W ntified four CARs (18 ing the surveillance, ne AMWTP to implement eterminate condition Audit A-17-04 has be ted by AMWTP. At ts for WAC Appendi he requirement for re- ip the waste stream of proval to ship the was meet the WAC App- AMWTP requirement pplicable Enhanced A stions of waste stream surveillance. 8, all CARs are still o	AC, the WIPP nenting of the Enhanced While the 8-004, 18-005, one of the CARs ent the Enhanced regarding AK een found to be this time, all ices H and I have exceipt of CBFO or subpopulation. iste stream is a endix I t. AMWTP has AK requirements a BNINW216

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
AMWTP	S-18-17	10/02 – 10/04/17	Evaluated the implementation and effectiveness of the AMWTP and CCP activities for loading and shipment of TRU waste from AMWTP to the WIPP. The surveillance further evaluated RTR of SCG S4000 soils/gravel that was found to be indeterminate during CBFO Audit A-17-04 conducted December 12 – 16 2016. The surveillance team reviewed the interface agreement between CCP and AMWTP, Flammable Gas Sampling and Analysis, Transportation Operations, Shipping Operations, and the RTR of S4000 containers from AMWTP.	S The surveillance team transportation program to WIPP is implement the applicable upper-t team further found th determined to be satis implemented for RTF deemed indeterminate	n currently shipping ted and effective and tier requirements. Th at the upper-tier requ sfactorily adequate, et a of S4000 waste and	CH-TRU waste is meeting all of ne surveillance irements were ffective, and

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
ANL	A-13-24	08/27 – 08/29/13	29/13 implementation, and effectiveness of The automatical The		S ncluded that the ANL luated were adequated	y established for
			activities for RH SCG S5000 debris waste.		applicable upper-tier r lemented, and effectiv	re.
ANL	A-14-20	09/16 - 09/18/14	Evaluated the continued adequacy, implementation, and effectiveness of	S	S	S
			ANL/CCP programs and processes for RH- TRU waste characterization and certification activities for RH SCG S5000 debris waste.	The audit team concluded that the ANL/CCP technical and QA programs evaluated were adequately established for compliance with applicable upper-tier requirements, satisfactorily implemented, and effective. Two CAQs were identified necessitating the initiation of CARs 14-061 and 14-062.		
ANL	A-15-24	09/29 -	Evaluated the continued adequacy,	S	S	S
		10/01/15	implementation, and effectiveness of ANL/CCP programs and processes for RH- TRU waste characterization and certification activities for RH SCG S5000 debris waste.	The audit team concluded that the ANL/CCP technical and QA programs evaluated were adequately established for compliance with applicable upper-tier requirements, satisfactorily implemented, and effective. One CAQ was identified during the audit necessitating the initiation of CAR 16-001.		
ANL	A-17-08	11/01 - 11/03/16	Evaluated the ANL/CCP programs and processes for RH-TRU waste characterization	S	S I for Enhanced AK	S I for Enhanced AK
			and certification activities for RH SCG S5000 debris waste.	QA programs eva compliance with a satisfactorily impl was unable to com processes; therefor enhanced AK cour indeterminate. A BOK document sp	ncluded that the ANL luated were adequated applicable upper-tier r lemented, and effectiv npletely evaluate the e re, implementation ar ld not be verified and lso, CBFO has not pro pecifying when waste ptable; therefore, it wa the audit.	y established for equirements, ve. The audit team enhanced AK ad effectiveness of was deemed ovided the required with oxidizing

Table AUD-11.	<b>Argonne National Laboratory Assessments</b>
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Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
ANL	A-17-25	08/15 – 08/17/17	Evaluated the ANL/CCP programs and processes for RH-TRU waste characterization and certification activities for RH SCG S5000 debris waste.	SIOverall, the audit team concluded that ANL/CCP technical and QA programs evaluated were adequately established for compliance with applicable upper-tier requirements. However, the audit team was unable to verify effective implementation of most processes due to inactivity at the Host site and lack of objective evidence for review. Also, the CBFO has not provided the BOK document, as required by the WIPP WAC, specifying when waste with oxidizing chemicals is acceptable; therefore, the document was not available for evaluation during the audit.One CAQ was identified during the audit resulting in the issuance of CAR 17-048. As of January 8, 2018, CAR 17- 048 is still open; therefore, it will be discussed in the next CRA.		
ANL	S-13-24	09/11 – 09/12/13	Evaluated the adequacy, implementation, and effectiveness of ANL/CCP technical and quality assurance programs, as applicable, to meet the regulatory and contractual requirements for loading and transporting RH- TRU mixed waste to the WIPP from ANL using shielded containers.	SSSSThe surveillance team concluded that ANL/CCPimplementation of regulatory and contractual requirementswas found to be acceptable, satisfactory, and effective.		
ANL	S-15-49	08/25 – 08/27/15	Evaluated the demonstration of adequacy, implementation, and effectiveness of ANL/CCP TRU waste activities for packaging and transportation of CH- and RH-TRU waste dunnage containers as applicable to upper-tier requirements.			

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SNL/CCP	A-14-26	08/05 – 08/07/14	Evaluated the adequacy and effective implementation of program requirements for the characterization and initial certification of RH SCG S5000 debris waste at the SNL relative to the Permit, CBFO QAPD, and the <i>Remote-Handled TRU Waste Characterization</i> <i>Program Implementation Plan</i> (WCPIP).	SIIThe audit team concluded that the SNL/CCP technical and QA programs evaluated were adequately established for compliance with applicable upper-tier requirements, satisfactorily implemented, and effective in achieving the desired results. However, the team was unable to fully evaluate the DTC program which resulted in an indeterminate evaluation. The DTC program will be reevaluated at a later date.One CAQ was identified during the audit resulting in the issuance of CAR 14-057.		
SNL/CCP	A-15-25	08/18 – 08/20/15	Evaluated the adequacy and effective implementation of program requirements for the characterization and certification of RH SCG S5000 debris waste at SNL relative to the Permit, CBFO QAPD, and WCPIP.	SSSSThe audit team concluded that the SNL/CCP technical and QA programs evaluated were adequately established for compliance with applicable upper-tier requirements, satisfactorily implemented, and effective in achieving the desired results.One CAQ was identified during the audit resulting in the issuance of CAR 15-062.		
SNL/CCP	A-17-10	11/15 – 11/17/16	Evaluated the elements of SNL/CCP programs and processes for RH-TRU waste characterization and certification activities for RH SCG S5000 debris waste at SNL relative to the Permit, CBFO QAPD, and WCPIP. The audit also evaluated the newly implemented requirements in Revision 8 of the WIPP WAC.	SSSI for Enhanced AKI for EnhancedThe audit team concluded that the characterization activities evaluated at SNL for compliance to the Permit, WCPIP, and th CBFO QAPD continue to adequately address applicable upper requirements and remain satisfactorily implemented and effect in achieving the desired results. The audit team was unable to completely evaluate compliance to the WIPP WAC specific to enhanced AK processes; therefore, implementation and effectiveness of enhanced AK could not be verified and was deemed indeterminate. Also, CBFO was not provided the BO document specifying when waste with oxidizing chemicals is acceptable; therefore, no evaluation could be done during the audit.		I for Enhanced AK ization activities nit, WCPIP, and the ss applicable upper-tier emented and effective eam was unable to P WAC specific to the intation and verified and was t provided the BOK zing chemicals is

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
SNL/CCP	A-17-24	07/18/17	Evaluated the adequacy, implementation, and effectiveness of the technical and QA activities performed by CCP for characterization and certification of RH SCG S5000 debris waste at SNL relative to the Permit, CBFO QAPD, WCPIP, WIPP WAC, and the WIPP DSA, Chapter 18. SNL/CCP TRU waste characterization activities have been suspended, and no characterization activities have occurred since the previous recertification Audit A-17-10, conducted November 15-17, 2016.	IIIThe results of Audit A-17-24 confirmed that SNL/CCP operations are now in a state of suspension. Since SNL/CCP suspended waste characterization activities, the audit team was unable to determine the implementation of plans and procedures, or the effectiveness of characterization activities. Therefore, the adequacy, implementation and effectiveness of all aspects of the SNL/CCP waste characterization activities are indeterminate. Also, CBFO has not provided the required BOK document specifying when waste with oxidizing chemicals is acceptable; therefore, no evaluation could be done during the audit.		
SNL/CCP	S-14-33	06/16 – 06/17/14	Evaluated the implementation of SNL/CCP VE and DTC characterization processes as related to field activities conducted on RH SCG S5000 debris waste in the Building 6580 Hot Cell Facility at SNL within the Kirkland Air Force Base in Albuquerque, New Mexico.	SSSSThe surveillance team concluded that the SNL/CCP VEDTC operations for characterizing RH SCG S5000 debuwaste are adequate in meeting upper-tier requirements,procedures are satisfactorily implemented and effectiveThree CAQs were identified during the surveillancenecessitating the initiation of CARs 14-048, 14-049, and14-050.		the SNL/CCP VE and SCG S5000 debris or requirements, and ed and effective. surveillance

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
CAST	A-14-25	09/30 -	1	S	S	S	
Specialty Transportation, Inc. (CAST)		10/01/14	effectiveness of CAST for compliance with the DOE Contract and upper-tier requirement documents.	The audit team concluded that CAST adequately add the requirements of the DOE Contract and the U.S. Department of Transportation (DOT) regulations. T requirements associated with transportation activities satisfactorily implemented and effective relative to u tier requirements.			
CAST	A-16-03	01/12 -	Evaluated the adequacy, implementation, and	S	S	S	
		01/13/16	effectiveness of CAST compliance with the DOE Contract and upper-tier requirement documents.	The audit team concluded that CAST adequately address the requirements of the DOE Contract and DOT regulations. The requirements associated with transportation activities were satisfactorily implemented and effective relative to upper-tier requirements.			
CAST	A-17-03	10/04/16	1 7 1	S	S	S	
			effectiveness of CAST compliance with the DOE Contract and upper-tier requirement documents.	the requirements of the regulations. The requ	ies were satisfactorily	DOT vith implemented	
CAST	S-13-13	06/25 -	Evaluated the implementation and	S	S	S	
		06/27/13	effectiveness of CAST for compliance with the DOE Contract and upper-tier requirement documents.			ontract and DOT of regulatory and	
Nuclear Filter	S-15-02 11/04 –			S	S	S	
Technology- Engineered Products Division (NFT-EPD)		11/06/15	Statement of Work from Purchase Order 501654 for performing the required maintenance of TRUPACT-II, TRUPACT-III, HalfPACT, and RH-TRU 72-B items.	compliance with the	n determined that NF Statement of Work fro quate, satisfactorily in	om Purchase	

Table AUD-13. Supplier Assessments

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness	
Portage, Inc.	S-14-31		Performed software QA review for aspects of	S	S	S	
		06/03/14	the development and internal testing of the ICE system.	The surveillance team concluded that the aspects of development and internal testing of the ICE system are adequate, satisfactorily implemented, and effective.			
Portage, Inc.	S-16-37	05/10 -	Evaluated the applicable elements of the	S	S	S	
		05/13/16 05/16 - 05/18/16 05/25 -	Portage, Inc. QA program as they relate to the administration of the CBFO PDP and for the SQA controls applied by Portage, Inc. for the CBFO ICE system.	The surveillance team determined that the applicable requirements for the PDP and SQA Programs are satisfactorily implemented and effective. Four CARs (16-046, 16-047, 16-049, and 16-50) were			
		05/27/16 06/01/16		issued from the results of this surveillance.			
SM Stoller	S-13-30	08/13 -		S	S	S	
Records		08/14/13		The surveillance team determined that WIPP Record Management Services activities were satisfactorily implemented, adequate, and effective.			
Visionary	A-14-24	09/09 -	Evaluated the implementation and	S	S	S	
Solutions, LLC (VS)		09/11/14	effectiveness of VS compliance with the DOE Contract and upper-tier requirement documents.	implemented the required DOT regulatory required to the second se	uded that VS has satis uirements of the DOE irements. Implement actual requirements ware.	Contract and ation of	
VS	A-15-30	1		S	S	S	
		09/23/15	effectiveness of VS compliance with the DOE Contract and upper-tier requirement documents.	implemented the requ DOT regulatory requ	uded that VS has satis uirements of the DOE irements. Implement ictual requirements w re.	Contract and ation of	

Organization Assessed	Assessment Number	Assessment Dates	Scope of Assessments	Adequacy	Implementation	Effectiveness
VS	A-16-21	09/13 - 09/14/16	Evaluated the implementation and effectiveness of VS compliance with the DOE Contract and upper-tier requirement documents.	S The audit team concluing implemented the requiregulatory requiregulatory requiregulatory and contra adequate and effective	irements of the DOE irements. Implement ctual requirements w	Contract and ation of
VS	S-13-12	05/21 – 05/22/13	Reviewed and evaluated the implementation and effectiveness of VS compliance with the DOE Contract and upper-tier requirement documents.	implemented the required DOT regulatory required	stillance team concluded that VS has satisfactoring the the requirements of the DOE Contract and alatory requirements. Implementation of y and contractual requirements was considered	

## AUD-2.0 References

(\*Indicates a reference that has not been previously submitted.)

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